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METAL-CHLORIDE COMPLEXES STUDIED BY ION-EXCHANGE AND SOLVENT-EXTRACTION METHODS

PART I.* NON-TRANSITION-METAL IONS, LANTHANIDES, ACTINIDES, AND d^0 TRANSITION-METAL IONS

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ABBREVIATIONS

HDEHP	di(2 ethylhexyl)phosphoric acid
TBP	tri-n-butyl phosphate
TBPO	tri-n-butylphosphine oxide
TOPO	tri-n-octylphosphine oxide
TIOA	tri-iso-octylamine
TNOA	tri-n-octylamine
TTA	thenoyltrifluoroacetone

* Part II. Transition metals. will appear in the next issue of *Coordination Chemistry Reviews*.

A. INTRODUCTION

The formation of complexes between metal ions and anionic ligands in solution has been studied by a variety of methods. The chloride anion has received special attention, and in a recent compilation¹ of stability constants, one seventh of all the pages concerned with inorganic ligands is used for the chloride ion (another seventh is used for the hydroxide ion and hydrolyzed species). Chloride ligands form strong complexes only with "type B" (Ahrland-Chart) or "soft" (Pearson) cations, while with the majority of cations, which are of "type A" or "hard", the complexes are weak, and are formed only at high concentrations of ligand. For such concentrations, ion-exchange and solvent-extraction methods are admirably suited², and indeed a great deal of information on chloride complexes has been obtained using such methods.

The present review deals with information published till the end of 1965 concerning the species formed, and their relative stabilities in solution, mainly aqueous solutions. A number of authors have compiled data on the distribution of the various elements, at tracer concentration of their ions, and at different oxidation states where applicable, between ion-exchange resins or organic solvents and aqueous chloride solutions, in particular hydrochloric acid. Such compilations, presented usually in the form of a periodic table with plots of $\log D$ (the distribution coefficients) against c_{HCl} (the hydrochloric acid molar concentration) as first presented by Kraus and Nelson³ for anion exchange, are very useful as general surveys. The data presented are, however, usually in too small a scale for making possible a detailed analysis in terms of the species formed and their relative stabilities. Such compilations have been published for a cation-exchange resin (Dowex-50X4)⁴, cation-exchanging extractants (dodecylbenzenesulfonic acid⁵ and bis(2-ethylhexyl)phosphoric acid)⁶, neutral extractants (tributyl phosphate (TBP)⁷, tributylphosphine oxide (TBPO)⁸ and tri-*n*-octylphosphine oxide (TOPO)⁹, and basic extractants (Amberlite LA-1¹⁰, triisooctylamine¹⁰, Primene JM-T¹¹) and quaternary-ammonium¹¹ and -arsonium¹¹ ion-pair extractants. Some of these compilations are summarized in one publication¹¹.

In the following the various elements are discussed individually according to their groupings in the Periodic Table. For each element (and oxidation state, where applicable) the results obtained with cation exchangers (resin and liquid), neutral extractants and anion exchangers (resin and liquid) are discussed in turn and compared.

In this first part, non-transition-metal elements are discussed, *i.e.* 1) those ions with a rare-gas electronic core: groups Ia, IIa, IIIb (including the lanthanides and the tervalent actinides), IVb (and the quadrivalent actinides), and the quinquivalent states of group Vb; and 2) the post-transition groups: IIIa, IVa, Va and VIa. The first set contains invariably "hard" (Type A) ions, while the heavier elements of the second set are definitely "soft" (Type B). Their chloride complexes

can rarely be studied by spectrophotometric methods, and only few of them have reversible electrodes for potentiometric studies. In some cases, therefore, ion exchange and solvent extraction have yielded most, and in many cases much, of the information available concerning the formation and stability of the chloride complexes.

This information, concerning the aqueous chloride solutions, can often be summarized in terms of the average ligand number \bar{n} , as a function of the chloride concentration, and in some cases even in terms of (effective) complex-formation constants β_n^* , which relate the experimental distribution coefficients D to the (effective) ligand activity a , to the average ligand number \bar{n} , and to the fractions of the metallic ion M^{m+} in the form of the various complexes MCl_n^{m-n} , α_n . It is gratifying to note that in many cases the results obtained with diverse distribution methods can be correlated with the same parameters for the aqueous phase (*i.e.* the β_n^* , α_n or \bar{n}), as indeed they should be, if the premises and assumptions of the distribution methods used are valid. Inductively, this gives us some confidence in using them for new systems.

B. COMPLEXES ACCORDING TO THE PERIODIC GROUPS

(i) Groups Ia and IIa

The alkali metals and alkaline earths are not, of course, expected to form any chloride complexes. Indeed, anion-exchange elution experiments of traces of these metal ions, even with concentrated HCl, gave elution peaks within what could be taken as the void column volume for a variety of resins and HCl concentrations (Dowex-1 with 7, 11 and 12 *M* HCl¹²⁻¹³, Dowex-2 with 12 *M* HCl^{14,15}. They can thus be assigned to the group of elements not absorbable from HCl^{3,16}. Possible exceptions may be Li^I and Be^{II}, which are slightly retarded in concentrated HCl, showing D values of 0.06 and 0.09 in 12 *M* HCl respectively. In concentrated LiCl, however, Be^{II} shows appreciable sorption on the resin, $D = 8$ being attained in 13 *M* LiCl⁷. The other elements are not sorbed from aqueous LiCl.

Going to mixed solvents¹⁸ yields appreciable sorption on anion exchangers in some cases. In solvents which were 96% organic and 0.2 *M* in HCl, the values of D for Ca^{II} were zero for methanol, 1 for ethanol, but as high as 20 for isopropanol, 160 for dioxane and 340 for acetone. The values decrease at increasing water content, and for ethanol, where data were given, also at very small water contents, so that a maximum is obtained ($D = 5.6$ in 90% ethanol, 0.3 *M* in HCl). Sorption on the resin is most probably as uncharged ion-pairs.

Neutral extractants, such as undiluted TBP⁷, TBP diluted with toluene¹¹, or dilute trialkylphosphine oxides^{8,9,11}, and basic extractants, such as primary¹¹, secondary¹⁰, tertiary¹⁰ or quaternary^{19,20} ammonium chlorides or tetraphenyl-

arsonium chloride²¹ in suitable diluents, do not extract these elements from HCl solutions at any concentrations.

Lithium chloride, alone of the alkali-metal and alkaline-earth chlorides, is soluble in many organic solvents to an appreciable extent. This alone does not make it extractable from aqueous solutions, but a number of solvents do indeed extract it fairly well, in spite of the great loss of hydration energy. TBP extracts the salt^{22, 23} yielding a species in which the lithium is hydrated by four molecules of water, and associated with the anion, $\log K_{\text{ass}} \sim 5.3^{23}$. At high lithium chloride concentrations the activity of water is lowered sufficiently for TBP to substitute for it partly in the solvation shell, and at still higher concentrations aggregation seems to set in. A concentration of *ca.* 1.85 *M* LiCl in TBP is attained by extraction at room temperature.

Amine, although not alkylammonium-salt, solutions are also capable of extracting lithium chloride. A 40% solution of triisooctylamine (TIOA) in toluene extracts lithium chloride from concentrated solutions up to a concentration of nearly 1 *M*²⁴. Hydrogen ions from hydrochloric acid displace the lithium very easily. The other chlorides (except beryllium) are not extracted by amines.

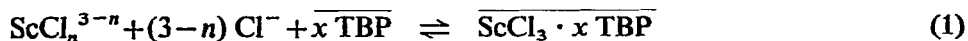
Acidic extractants do extract these elements from HCl, in exchange for hydrogen ions. For HDEHP the first- and second-powers dependencies on (HX)/(H⁺) expected for the alkali-metal and alkaline-earth ions were obtained⁶. For an unexplained reason, dodecylbenzenesulfonic acid in a 1:1 mixture of ether and ethylacetate²⁵, extracts Cs^I with *D* proportional to (HX)^{1.6}(H⁺)⁻¹. The extraction of Be^{II} with dialkyl phosphates²⁶ shows some peculiarities. Above 3 *M* HCl, chloride was found to be present in the extracted species. The chloride-concentration dependency of *D* points to the formation of BeCl⁺, with $\log K_1 = -0.66$. Cation-exchange studies from concentrated BeCl₂ or MgCl₂ solutions containing high concentrations of HCl showed sorption of the cations to a higher extent than the capacity of the resin²⁷. This points to the sorption of a species with lower charge than two.

(ii) Group IIIb, lanthanides and tervalent actinides

It is convenient to separate the discussion of Al^{III} and Sc^{III} from that of Y^{III}, lanthanides and tervalent actinides, since unlike the former two elements, the others show similarities, and specific group differences. Although Al^{III} is known to form the tetrachloride complex in certain non-aqueous media, its interaction with water is so strong as to preclude chloride complexing in aqueous solutions. It does therefore not sorb an anion exchanger from any concentration of HCl^{12, 13}. Unexpectedly, perhaps, its sorption on a cation exchanger from 0.3 *M* AlCl₃–12 *M* HCl points to the formation of a species with charge less than three²⁷.

Scandium, on the other hand, does form chloride complexes in aqueous solutions to some extent. Cation exchange in 4 *M* perchloric-acid medium showed

that ScCl_2^{2+} , ScCl_2^+ and ScCl_3 are formed ($\log \beta_1 = -0.12$, $\log \beta_2 = -0.84$ and $\log \beta_3 = -1.40$) in the aqueous phase, but none of these is sorbed on the resin²⁸. Undiluted TBP²⁹ gives $D = 1000$ from 12 *M* HCl, while 50% TBP in chloroform²⁸ extracts scandium fairly well from 4 *M* HCl (and even better from mixed 4 *M* HCl–HClO₄) and 25% TBP in benzene gives²⁹ $D = 70$, 5% TOPO in toluene gives¹¹ $D = 1$ and 1% TBPO gives^{8,9} $D = 0.1$. The trialkylphosphine oxides show maximum D at 6 *M* HCl, but TBP gives D decreasing with lower HCl concentrations. In the range 1–8 *M* HCl, D varies at the third power of $a = c_{\text{HCl}}/c_{\pm\text{HCl}}$, indicating that no chloride complexing occurs in the aqueous phase, but the curve levels off at the highest HCl concentrations. Writing the extraction reaction as



leads to a decrease in the slope ($\partial \log D / \partial \log a$) as n increases. A rough calculation, which ignores changes in TBP concentration by binding of hydrochloric acid, shows that $\bar{n} = 1$ around 9 *M* HCl, and it approaches 2 at 12 *M* HCl.

Although long-chain ammonium chlorides do not extract Sc^{III} from HCl (D 0.01)^{8–11,19,20} it shows significant sorption on an anion exchanger, Dowex-1, with $D_v = 0.2$ in 7 *M* and $D_v = 1.0$ in 12 *M* HCl¹². It shows even higher values for LiCl solutions¹⁷ and ethanolic HCl³⁰, where it shows maximal D at 95% ethanol. This behaviour is consistent with the TBP results discussed above.

The tervalent actinides, lanthanides and Y^{III} form weak complexes in dilute chloride solutions. The extraction of Y^{III} with oxine from 3 *M* Na(Cl, ClO₄) was found³¹ to depend on the chloride concentration, and it was concluded that the whole series of complexes YCl_n^{3-n} , with $n = 1, 2 \dots 6$ is formed, $\log \beta_n = 1.02 - 0.15 n$. From this it follows that at 2 *M* HCl the predominant species would be YCl_6^{3-} , but this is not consistent with all the other evidence. More likely is the presence of some YCl_2^{2+} in 1 *M* Na(Cl, ClO₄) solutions, along with Y^{3+} , as found from extraction data with dinonylnaphthalensulfonic acid³². This reagent was used also for the lanthanides, showing the formation of MCl_2^{2+} and MCl_2^+ , with stability constants shown in Table 1. Constants of similar magnitude were also obtained in an extraction study with di(*p*-(1,1,3,3-tetramethylbutyl)phenyl)phosphoric acid or thenoyltrifluoroacetone, TTA(HX) from acid perchlorate media for some lanthanides and Am^{III} ^{33,34}. These reagents, as well as HDEHP⁶ show the expected proportionality of D with $(\text{HX})^3/(\text{H}^+)^3$ in dilute solutions. The cation-exchange method has also been applied for a number of elements^{35–37} with results in general agreement with those discussed above (Table 1).

Cation exchangers were used to study the chloride complexes of the tervalent actinides. Grenthe³⁸ found that AmCl_2^{2+} and AmCl_2^+ are formed in a 4 *M* HClO₄ medium and from the constants (Table 1) it may be estimated that in 4 *M* LiCl about two-thirds of the Am^{III} occurs as AmCl_2^+ . Similar conclusions were reached by Ward and Welch³⁹, who studied Pu^{III} , Am^{III} and Cm^{III} by cation exchange, finding MCl_2^+ formation above 1 *M* HCl.

TABLE 1

STABILITY CONSTANTS OF LANTHANIDE- AND TERVALENT ACTINIDE-CHLORIDE COMPLEXES OBTAINED BY ION EXCHANGE AND SOLVENT EXTRACTION

Cation	$\log K_1$	Ref.	$\log K_2$	Ref.
Y ³⁺	+0.04	32		
La ³⁺	-0.05	33		
	-0.22	34	-0.42	34
Ce ³⁺	-0.05	33	-0.6	32
	-0.07	32		
	+0.10	35		
Pr ³⁺	-0.05	33		
Eu ³⁺	-0.05	33		
	-0.05	32		
	-0.02	37	-0.6	37
	-0.15	34	-0.57	34
	-0.10	36	-0.72	36
Tm ³⁺	-0.10	33		
	-0.12	32		
Yb ³⁺	-0.20	33		
Lu ³⁺	-0.40	33		
	-0.35	34	-0.22	34
Pu ³⁺	-0.23	39		
Am ³⁺	-0.05	33		
	-0.23	39		
	-0.16	38	-0.58	38
	-0.05	36		
	-0.15	34	-0.54	34
Cm ³⁺	-0.22	39		

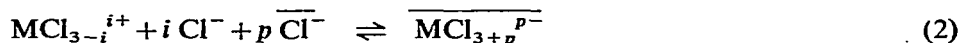
Turning now to more concentrated solutions, it is found that chloride complexing remains rather weak. Undiluted TBP shows D increasing with Z^{40} for 12 M HCl: for La $D = 0.03$, for Y⁷ $D = 0.1$, for Tb $D = 0.3$ and for Yb D is as high as 30. The distribution coefficients decrease rapidly with decreasing TBP and HCl concentrations. Diluted trialkylphosphine oxides are ineffective extractants^{8,9,11}. Relatively-high distribution coefficients were obtained for the tervalent actinides, and Cf^{III} was found to be easily separable from Cm^{III} in 12 M HCl using TBP⁴¹.

Anion exchangers do not sorb Y^{III}, the lanthanides¹² and the tervalent actinides⁴², nor do various long-chain ammonium chlorides extract them^{8-10,19,20}, from aqueous HCl solutions, even the most concentrated. Some sorption from alcoholic HCl on anion exchangers does however occur^{18,30,42}. Distribution coefficients of about 20 are obtained¹⁸ for Dy^{III} and La^{III} in 97% ethanol, 0.3 M in HCl, and lower values at lower alcohol and HCl concentrations. This sorption need not, however, involve formation of anionic species in the resin, since La^{III} when eluted with solutions 2 M in HCl and above 50% in alcohol, was found⁴³ to be retarded on pure cellulose paper to the same extent as on a paper impregnated with an anion-exchange resin.

Higher sorption on an anion exchanger was observed from concentrated

LiCl; for Dowex-1X8 at 87° and 10 *M* LiCl, D_v values were obtained³¹, varying from 0.25 for La^{III} to 0.40 for Ce^{III}, then roughly linearly to 0.90 for Lu^{III}, with a slight dip for Gd^{III}. Low D_v values, 0.2–1.0, were also obtained for U^{III}, Np^{III} and Pu^{III} under similar conditions³², but for Am^{III} and higher actinides, appreciable D_v values are obtained, ranging from 4 to 20 for Am^{III} to Es^{III} for the same conditions³¹.

Marcus has recently discussed the anion-exchange sorption from concentrated lithium chloride solutions⁴⁶ of the lanthanide and trivalent-actinide ions. From the dependence of the anion-exchange distribution coefficients on the cross-linking of the resin and on the acidity of the solutions, it was concluded that the predominant species in the resin is MCl_4^- , while from the dependence of the effective chloride activity in the solution, it seems that MCl_2^+ is the major species in solution. The distribution can be described in the range 8.0–13.5 *M* LiCl by the reaction



with $p = 1$. The distribution data conform thus to the expressions²

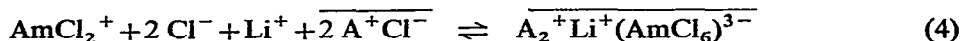
$$\log D_{\text{La}} = \log K_{\text{La}}^* + p \log \bar{a} = -2.52 + \log \bar{a} \quad (3a)$$

$$\log D_{\text{Lu}} = \log K_{\text{Lu}}^* + p \log \bar{a} + \log \beta_{-1}^* a = -4.35 + \log \bar{a} + \log a \quad (3b)$$

$$\log D_{\text{Am}} = \log K_{\text{Am}}^* + p \log \bar{a} + \log \beta_{-1}^* a = -4.12 + \log \bar{a} + \log a \quad (3c)$$

$$\begin{aligned} \log D_{\text{Cr}} &= \log K_{\text{Cr}}^* + p \log \bar{a} + \log \beta_{-1}^* a (1 + (\beta_{-2}^* / \beta_{-1}^*) a) = \\ &= -3.25 + \log \bar{a} + \log a (1 + 10^{-2.6} a) \end{aligned} \quad (3d)$$

An examination was made⁴⁶ of the extensive data on the extraction of these elements with long-chain alkylammonium chlorides from conc. lithium chloride solutions^{47–49}. For the lanthanides, extraction begins above 7 *M* LiCl, but D hardly exceeds unity⁴⁸, even under the best conditions (12 *M* LiCl, 1 *M* or 35% (w/v) TIOA in diisopropylbenzene, for Eu^{III}). For the actinides, D values exceeding 100 are easily obtained. The dependence of the distribution coefficients on amine-salt concentrations (second power), and on the acidity, as well as on the chloride effective activity in the aqueous phase, lead again to MCl_2^+ as the major species in that phase, in accord with the anion-exchange data. The finding⁴⁶ of one lithium ion extracted per americium ion, and consideration of the amine to be aggregated, makes the following reaction plausible, at least in the case of americium:



where A^+ is an aggregate of the amine salt having dissociated one chloride ion. The distribution coefficient can be described by

$$\begin{aligned} \log D_{\text{Am}} &= \log K_{\text{Am}}^* + p \log \bar{c}_{\text{R}_3\text{NHCl}} - \\ &\quad - p \log (1 + K_{\text{H}}^* c_{\text{H}}^+ a y_{\text{HCl}}) + (2n - i) \log a \end{aligned} \quad (5)$$

with $p = 2$, $n = 2$ and $i = 1$, these being the indexes of the species in the organic phase $A_p^+ Li_{n-i}^+ [AmCl_{3+n+p-i}]^{i-n-p}$. The constant K_H^* , pertaining to the acid dependence, is the effective equilibrium constant for the reaction $A^+ Cl^- + H^+ + Cl^- \rightleftharpoons A^+ HCl_2^-$. Although there is no direct evidence for the participation of lithium ions in the extraction of the other elements, the fact that much higher extraction is obtained from LiCl solutions than from, say, $CaCl_2$ solutions⁴⁸ of the same effective ligand activity, points to this being generally so.

Cation-exchange data for conc. HCl⁵⁰⁻⁵² or LiCl⁴⁵ point to higher complexing of the actinides than the lanthanides in the aqueous phase. Higher covalent binding for the actinides has been observed spectrophotometrically⁴⁵, and if ion pairing is the same, higher total complexing of the actinides should result. Higher D values for anion-exchange or amine extractions, as observed for the actinides, correlates often with higher complexing, and is consistent with the cation-exchange behaviour. Cation exchange results in concentrated hydrochloric acid show a value of -1.2 for $(\partial \log (D_{Am}/D_{Pm})/\partial \log a)^{50}$, so that 1-2 more chloride ions should be bound to Am^{III} than to Pm^{III} . The above analysis of D values for anion-exchange or amine extraction, however, indicates that approximately the same species are formed for both series in the aqueous phase (MCl_2^+ or MCl_3 in 7-12 M LiCl). This inconsistency cannot as yet be explained.

(iii) Group IVb and quadrivalent actinides

It is convenient to discuss the elements belonging to these groups together, because of the similarities of behaviour observed, for all these elements in the quadrivalent state.

Titanium(III), like its neighbour Sc^{III} , was found to be only slightly sorbed on an anion exchanger, showing $D_v = 0.5$ in 12 M HCl¹². It can therefore be classified with the other non-absorbable trivalent elements^{3,14}. Quadrivalent titanium is highly hydrolyzed in dilute HCl, and is sorbed on a cation exchanger (showing D values decreasing with increasing HCl concentrations) probably as a hydrolyzed species⁵³. It has been claimed⁵⁴ that the titanyl cation, TiO^{2+} , is the species in solution below pH 1.3, and that uncharged $TiOCl_2$ is sorbed on a (weakly-basic) anion exchanger above 4 M HCl. In any case, sorption of anionic species, on (strongly-basic) anion exchangers starts above about 6-8 M HCl^{13,14,53,55}, with $D = 2.6$ at 9.9 M and $D = 66$ at 11.7 M HCl¹. Parallel to this, also extraction with the secondary-ammonium chloride, Amberlite LA-1, in toluene is appreciable only above 8 M HCl⁵⁶. Other neutral or basic extracting agents show similar behavior^{1-11,19-21}.

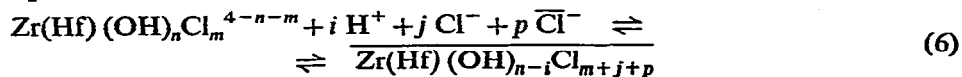
The chemistry of Zr^{IV} and H^{IV} -chloride complexes has been studied rather extensively, still, there is little agreement concerning the species formed. Hafnium was found to behave in general like Zr^{IV} , and the following discussion will be mainly in terms of Zr^{IV} . Any scheme for the species formed in, say, 1-12 M HCl

will have to account for the following experimental observations, some of which being unfortunately inconsistent with each other.

Extraction with TTA from HCl solutions below 0.2 *M* shows⁵⁷ the aqueous species to be highly hydrolyzed, whereas in the range 0.2–2 *M* a less-hydrolyzed species occurs in the aqueous phase; possibly even a non-hydrolyzed species⁵⁸, as suggested also by cation exchange⁵⁹. At higher metal concentrations, hydrolyzed polynuclear species were found to occur in the aqueous phase in cation-exchange studies^{59, 60}. In a more recent cation-exchange study⁶¹, the complex formation of the species found at 2 *M* H⁺ and 4 *M* constant acidity in a H(Cl, ClO₄) medium was investigated. The addition of the first chloride ligand occurs readily⁶¹ ($\log k_1 = 0.0$, compare $\log k_1 = 0.3$ found by TTA extraction⁵⁷, but the second one ($\log k_2 = -0.9$) adds with more difficulty. The suggestion of the formation of species with four ligands in the 2 *M* medium, and with three ligands only in the 4 *M* medium, with higher stability constants, seems rather unlikely.

Extraction with TBP in benzene was found⁶² to yield a species with 2 TBP molecules and four chloride ligands extracted from 6–9 *M* HCl, most likely being ZrCl₄ · 2 TBP (the species (H · *x* TBP)₂Zr(OH)₂Cl₄ is another possibility but should have *x* > 1, the observed value). At an acidity of 6.5 *M* and up to 0.5 *M* chloride in a H(Cl, ClO₄) medium the extraction results require addition of three chloride ions to produce the extracted species. The results also show depolymerization of the species as the Zr^{IV} concentration decreases. A later reinterpretation⁶³ of these data, in terms of species with up to four chloride ligands in the aqueous phase ($\log k_1 = 0.92$) at these low chloride-ion concentrations seems erroneous. A later TBP extraction study⁶⁴, using tracer Zr^{IV}, undiluted TBP and 4–12 *M* HCl, shows a fourth-power dependence of *D* on *a* in the range 4–8 *M*, declining to about first-power dependence in the range 9–12 *M*. At varying acidities, both addition of chloride ligands, and removal of hydroxide ligands must be taken into account.

The anion-exchange behavior of Zr^{IV} in HCl has been studied by a number of authors on a number of resins: Dowex-1^{65, 66}, Dowex-2^{15, 67}, Wofatit-SB-400⁶⁶, and although there is no detailed agreement between the distribution curves, there is agreement that *D* > 1 starts about 5–6 *M*, and *D* increases to very high values (*D* > 1000) at 12 *M* HCl. At relatively-high Zr^{IV} concentrations, saturation of the resin from 11.5 *M* HCl gave⁶⁶ a species with average negative charge of 1.7, and an average of 3.4 chloride ligands per Zr^{IV} ion, while saturation from cooled 15.3 *M* HCl gave a ratio Cl:Zr of 4.0. These results are consistent with species [Zr(OH)₂Cl₃][−] and [Zr(OH)₂Cl₄]^{2−} in the resin. At these Zr^{IV} concentrations little difference was observed for sorption from HCl and from 1 *M* HCl–LiCl solutions, which means that no OH[−] groups are removed from the solution species to give the resin species. The results at tracer Zr^{IV} and Hf^{IV} concentrations⁶⁵ may be interpreted in terms of the reaction



Accepting the value $p = 2$, obtained at higher Zr^{IV} concentrations, the results for 11–12 M HCl are consistent with $i + j = 0$, for 7–9 M HCl with $i + j = 3$, and for 9–11 M HCl with values in between. Ethanol was found⁶⁸ not to affect the sorption of Zr^{IV} from the solutions.

The extraction of Zr^{IV} (and Hf^{IV}) with long-chain tertiary-, (e.g. tribenzylamine^{69,70}, TNOA⁷¹ and others⁷¹ and quaternary-ammonium⁷² chlorides) has also been studied. As the reagent concentration increases, the dependency of D on it varies from second power⁶⁹ to third power⁷⁰ to fourth power^{69–70}. At low Zr^{IV} concentrations, D was independent of metal concentration⁶⁹. The general reaction



was proposed⁷⁰ to account for a fourth-power dependence of D on a for HCl in the range 9–10 M , zero-power dependence above 11 M HCl , second-power dependence of D on (undefined) "chloride activity" at low and fourth-power at high chloride concentration in (H , Li) Cl solutions of constant acidity 7.6 M , and a more complicated acidity dependence at constant chloride concentration. A p value of four could correspond to octaligated Zr^{IV} in the amine phase, unless a loose association of RCl with R_2ZrCl_6 occurs⁷⁰.

A scheme of species more or less consistent with all these observations would be as shown in Table 2. The data for Hf^{IV} follow very closely those of Zr^{IV} , showing somewhat lower D on anion exchangers and tertiary-ammonium chloride reagents, with separation factors 5–20.

TABLE 2

THE SPECIES OF Zr^{IV} IN HCl

The species were calculated from a reinterpretation of the data in the references cited.

HCl (M)	Average species	Reactions and remarks
<0.2	$[\text{Zr}(\text{OH})_2]^{2n}$	$n \geq 2$ ⁴⁴
0.2–1	$[\text{Zr}(\text{OH})_2]^{2n}$	$n \sim 1$ at higher c_{Zr} ⁵³ $n = 1$ at tracer c_{Zr} ⁴⁴
1–2	$[\text{Zr}(\text{OH})_2\text{Cl}]^+$	at tracer c_{Zr} ^{44, 46, 56}
3–7	$\text{Zr}(\text{OH})_2\text{Cl}_2$	$\text{ZrCl}_4 \cdot 2 \text{TBP}$ extracted ⁵¹ , $D \propto a^4$ (i.e. $2 \text{H}^+ + 2 \text{Cl}^-$)
7–8	$\text{Zr}(\text{OH})\text{Cl}_3$ $[\text{Zr}(\text{OH})_2\text{Cl}_3]^-$	$\text{ZrCl}_4 \cdot 2 \text{TBP}$ extracted ⁴⁹ from anion exchange ⁵³ , $D \propto a^3$ (i.e. $2 \text{H}^+ + \text{Cl}^-$)
9–10	ZrCl_4 $[\text{Zr}(\text{OH})\text{Cl}_4]^-$ $[\text{Zr}(\text{OH})_2\text{Cl}_3]^-$	$D \propto a$ for TBP ⁵¹ (i.e. H^+) species in anion exchanger ⁵³ , high c_{Zr}
11–12	ZrCl_4 $[\text{Zr}(\text{OH})\text{Cl}_5]^{2-}$ $[\text{Zr}(\text{OH})_2\text{Cl}_4]^{2-}$	from anion exchange ^{52, 57} , $D \propto a^0$
Anion exchange and tertiary amine	$[\text{ZrCl}_6]^{2-}$ $[\text{Zr}(\text{OH})_2\text{Cl}_4]^{2-}$	species in anion exchanger ⁵³ , high c_{Zr} from $p = 2$ ^{57, 58, 52}

Thorium ions, although not much larger than Zr^{IV} or Hf^{IV} ions, are appreciably less hydrolyzed, and in acid solutions occur as Th^{4+} . They associate readily with chloride ions, yielding various cationic complexes ThCl_n^{4-n} , $n = 0, 1, 2, 3$, and perhaps also 4. Quantitative information was obtained by TTA extraction^{73,74}, at various ionic strengths, and the data at 4 *M* NaClO_4 medium show good agreement; the calculated values of \bar{n} increase gradually reaching just over 2 at 4 *M* chloride. In agreement with this the average species ThCl_2^{2+} is obtained by cation exchange⁷⁵ in up to 5 *N* chloride solutions of H^+ , Li^+ , Na^+ , Mg^{2+} , and Ca^{2+} . Extraction with bis(2-ethylhexyl)phosphoric acid in toluene^{76,77} showed by both saturation- and acid-dependence studies that one chloride ion accompanies the Th^{IV} into the organic phase, being bound rather strongly, steric hindrance preventing the Th^{IV} to bind more than three phosphate anions. The extraction with undiluted TBP²⁹ conforms roughly to the presence of ThCl_2^{2+} in the aqueous phase in the range 3–9 *M* HCl , and $\text{ThCl}_4 \cdot x \text{TBP}$ in the organic phase.

Anion-exchange sorption of Zr^{IV} starts above about 7 *M* HCl , and of Hf^{IV} only above about 8 *M* HCl . It is therefore not so surprising that no significant sorption of Th^{IV} on an anion exchanger could be obtained even at 12 *M* HCl ⁶⁵. Neither is Th^{IV} extracted significantly with TIOA in xylene⁷⁸ or similar reagents^{8–11,19–21}, from HCl . With 12 *M* LiCl , (0.1 *M* in HCl to avoid hydrolysis) on the other hand, $D_v = 6$ was obtained⁶⁵ for Th^{IV} on an anion exchanger, and $D > 1$ for extraction with 20% TIOA in xylene⁴⁸. Significant sorption on anion exchangers is also obtained from alcoholic HCl ^{18,30,79,80}, and $D \sim 10^3$ is attained at 90% ethanol, 0.5 *M* in HCl . However, only a small part of the capacity can be saturated with Th (about 7.3% from 96% isopropanol, 0.5 *M* in HCl). This sorption need not, however, be as an anionic complex, and partition of a neutral complex could be the main sorption reaction, as suggested by the similar paper chromatographic behavior of Th^{IV} on paper impregnated with anion-exchange resin and with plain paper^{43,81}.

Protactinium(IV), stabilized by a holding reductant, was found⁸² to behave like Th^{IV} with respect to anion exchange from HCl solutions, showing negligible D even at 12 *M* HCl . Still somewhat higher complexing of Pa^{IV} than of Th^{IV} must occur, since it is extracted almost quantitatively ($D = 19$) by TNOA hydrochloride in xylene⁸³ above 10 *M* HCl , in a manner similar to that of Zr^{IV} and Hf^{IV} and contrary to that of Th^{IV} .

The quadrivalent oxidation states of U , Np , and Pu have been studied rather extensively. Extraction with TTA⁸⁴ and a cation-exchange study⁸⁵ showed cationic-complex formation for Pu^{IV} in a 4 *M* $\text{H}(\text{Cl}, \text{ClO}_4)$ medium of stability similar to those of Th^{IV} ; $\bar{n} = 2$ is reached at about 4 *M* chloride. Extraction of Np^{IV} with dodecylbenzenesulfonic acid⁸⁶ and with HDEHP⁸⁷ from dilute HCl showed the aqueous species to be Np^{4+} , which is complexed at higher HCl concentrations. TBP extraction of Np^{IV} showed⁸⁸ third-power dependence on TBP

concentration, and a steep increase of D with HCl concentration (for undiluted TBP), which parallels that of Th^{IV} and Hf^{IV} , except that it shows a maximum at 8 M HCl. The curve for the extraction of Np^{IV} with 10% TNOA in xylene⁸⁹ is superimposable on that for TBP up to 6.5 M HCl and the same is observed for Pu^{IV} , with $K_{\text{TNOA}}/K_{\text{TBP}} = 170$, K being the equilibrium constant for the extraction⁹⁰. At higher HCl concentration the different invasion properties of the two extractants as regards HCl causes some difference. A rough calculation, disregarding this complication, shows $\bar{n} = 1$ being attained not before 5 M HCl, and $\bar{n} \sim 2$ around 7 M HCl, at much higher concentrations than for Pu^{IV} . The extraction curve for Pu^{IV} with TOPO⁹¹ also shows a maximum around 8 M HCl. The maxima for Np^{IV} and Pu^{IV} for the neutral extractants are due to competition with HCl for the extractant, and not to the formation of anionic species. These are hardly formed at all in 12 M HCl for U^{IV} and Np^{IV} , and only to about 75% for Pu^{IV} , the species being identified spectrophotometrically⁹² as PuCl_6^{2-} . The species extracted into the amine hydrochloride phase was identified for all three elements as R_2MCl_6 , from the dependence of D on the amine concentration, and from the comparison of the spectra with those of known compounds⁸⁹. Uranium(IV) showed extraction behavior with TNOA from HCl like⁸⁹ Np^{IV} . The extraction of Pu^{IV} with amine hydrochloride leads to the values^{78, 89} $\bar{n} = 1$ at 3–4 M HCl, $\bar{n} = 2$ at 4–7 M HCl (in agreement with the cation-exchange results⁸⁵) and $\bar{n} = 3$ at 8–10 M HCl. Qualitative anion-exchange data show sorption of Pu^{IV} above 2.5 M HCl⁹³, although it is easily eluted below 4 M HCl and strongly held only above 8 M HCl⁹⁴, while⁹⁴ Np^{IV} and^{65, 94} U^{IV} are eluted below 6 M and held above 8 M HCl⁹⁴. A more detailed study, in which the oxidation states were controlled spectrophotometrically⁹⁵ showed somewhat stronger sorption of Np^{IV} than of U^{IV} , with $D_v = 1$ at 6, and 5 at 5 M HCl for U^{IV} , Np^{IV} and Pu^{IV} respectively, and $D_v = 10$ about 1 M HCl higher. The species in the resin were identified spectrophotometrically⁹² as MCl_6^{2-} , the same U^{IV} species being sorbed from conc. HCl or LiCl. That the spectrum differs from that of MCl_6^{2-} in solid compounds, but resembles that of MCl_6^{2-} extracted by tertiary-ammonium chlorides, is explained⁹⁶ by hydrogen bonding to $\text{H}_3\text{O}^+ \dots \text{Cl}$ in the resin (and $\text{R}_3\text{NH}^+ \dots \text{Cl}$ in the amine) even for resins equilibrated with LiCl solutions containing small amounts of HCl.

The species of Th^{IV} , U^{IV} , Np^{IV} and Pu^{IV} , believed to predominate in HCl solutions of various concentrations, as obtained from an analysis of anion-exchange^{65, 82, 92, 96}, amine-hydrochloride^{78, 83, 89, 90} and neutral phosphorus-ester^{29, 88, 91} extraction data, are shown in Table 3.

(iv) Group Vb

Vanadium(III) and -(IV) are only very slightly complexed in HCl solutions, as evidenced by the small sorption on anion exchangers even in concentrated

TABLE 3

SPECIES OF QUADRIVALENT ACTINIDES IN HCl

HCl (M)	Th ^{IV}	U ^{IV}	Np ^{IV}	Pu ^{IV}
1	Th ⁴⁺	U ⁴⁺	Np ⁴⁺	Pu ⁴⁺
2	ThCl ³⁺	UCl ³⁺		
3			Np ⁴⁺	PuCl ³⁺
4	ThCl ₂ ²⁺			PuCl ₂ ²⁻
5			NpCl ³⁺	
6		UCl ³⁺		
7			NpCl ₂ ²⁺	
8		UCl ₂ ²⁺		PuCl ₃ ⁺
9				
10				PuCl ₃ ⁺
11				
12				PuCl ₆ ²⁻
Amine · HCl		R ₂ UCl ₆	R ₂ NpCl ₆	R ₂ PuCl ₆
M HCl above which <i>D_v</i> > 1 (20% TIOA)	> 12	5.5	4.5	3.8
Anion exchanger		R ₂ UCl ₆	R ₂ NpCl ₆	R ₂ PuCl ₆
M HCl above which <i>D_v</i> > 1	> 12	6	5	5

HCl¹²⁻¹⁴ ($D \lesssim 1$ at 12 M HCl¹²). Vanadium(III) resembles in this respect its neighbor Cr^{III}. Neither is V^{IV} extracted with a secondary-ammonium chloride from HCl⁹⁷ although from alcoholic HCl, V^{IV} does show appreciable sorption on an anion-exchange resin^{18, 98} ($D = 5.6$ in 97% ethanol, 0.3 M in HCl and $D = 4.5$ for 55% isopropanol, 4.5 M in HCl¹⁸).

Vanadium(V), on the other hand, shows considerably stronger chloride complexation, as judged by its anion-exchange and extraction behavior. It was found to be sorbed as a brown band on an anion-exchange column¹², with $D = 100$ at 9 M HCl and $D = 400$ at 12 M HCl. It is, however, readily reduced on the column, because of the high affinity of chlorine, and the low affinity of V^{IV} for the resin, and may be eluted with 9 M HCl¹⁴. In alcoholic HCl too V^V shows⁹⁸ higher D than V^{IV}, increasing with chain length of the alcohol and with its branching, but independent of the acidity. Tributyl phosphate was found to extract V^V, D depending on the second power of the concentration of TBP in chloroform (in the range 30–100% TBP), and it was suggested that the extracted species is VOCl₃ · 2 TBP (with no conclusive evidence)⁹⁹.

Niobium and tantalum are highly hydrolyzed in HCl solutions, much more so even than Zr^{IV}, and the species interconvert slowly. It is questionable whether any mononuclear cations are formed and the evidence concerning anionic complexes is not at all conclusive. These elements have been studied rather extensively, especially Nb^V, in connection with the separation of fission products, but there is little agreement among various authors on the details of their behavior. There is, however, some agreement on the general features of extraction with diverse reagents (TBP⁶⁴, ethers and ketones^{64, 100, 101}, amine hydrochlorides^{20, 72, 78, 102-104}

or of anion exchange^{15, 67, 105, 106}). There are a decrease in D at increasing HCl concentrations up to 3–4 M , a minimum in D at 3–5 M HCl, a steep increase in D above 5 M up to 9 M HCl, and in some cases a maximum in D , and in all cases a slower increase, above 10 M HCl. At acidities below *ca.* 4 M irreproducible depolymerization reactions probably occur, and it is difficult to interpret the observed results. The decrease of D for anion exchangers or for amine hydrochlorides is possibly due to a decrease of the charge of the polymeric oxyanions of Nb^V and Ta^V , as the hydrogen-ion concentration increases. At high HCl concentrations, the extraction of HCl by the various solvents and the invasion of exchangers makes direct comparison difficult. In the range 5–7 M HCl, however, many reagents show for Nb^V a uniform fifth-power dependence of D on a . The significance of this observation is difficult to judge, because both the removal of hydroxide groups and the addition of chloride ions are involved in the extraction with oxygenated solvents, in addition to the co-extraction of hydrogen ions accompanying the Nb^V complex. At a higher acidity range (7–11 M HCl), Omori and Suzuki¹⁰⁴ concluded from an extraction study with tribenzylammonium chloride in chloroform that the main aqueous species is $[\text{Nb}(\text{OH}_2)\text{Cl}_4]^-$, in agreement with spectrophotometric results¹⁰⁷, while the main organic species is $\text{R}_2\text{Nb}(\text{OH})_2\text{Cl}_3$. The same organic species was also proposed by Ellenburg⁹⁷. With most reagents, Nb^V is extracted better than Ta^V , and in general the curves for Ta^V parallel those for Nb^V . Unexpectedly, Ta^V was found to extract much better than Nb^V in some cases (*e.g.* with quaternary-ammonium chlorides)²⁰.

Protactinium(V), the heaviest member of the Va group, is expected to undergo less hydrolysis than the other members. Still, even in 6 M HCl, Pa^V is metastable, forming at a certain time after the preparation of the solution some inextractable, polymeric species, along with a part that remains in dynamic equilibrium among various species¹⁰⁸. It is therefore necessary to assure oneself that the Pa^V one works with is indeed in dynamic equilibrium. Much of the older work was not controlled in this manner, and this led to irreproducible results. The work carried out on Pa^V in HCl solutions includes studies on the anion exchange^{15, 105, 106, 108–111} and the extraction with oxygenated solvents (ketones and carbinols^{103, 112–114}, ether¹¹⁵, neutral phosphorus esters^{64, 116–118}, amine hydrochlorides^{101, 102, 119}, etc.). The most definitive studies, which attempted to derive the species predominant in the aqueous-, the resin- and various organic phases, are due to Casey and Maddock¹⁰¹ and to Schärff and Herrman¹²⁰.

Protactinium, at tracer level, extracted from HCl into oxygenated solvents with $\varepsilon > 10$, was found¹⁰¹ to be dissociated to $(\text{HS}_x^+)_p$, PaX_{5+p}^{p-} , where $\text{X} = \text{Cl}^-$, OH^- or $\frac{1}{2} \text{O}^{2-}$. This result was obtained from the metal-concentration dependence and the perchloric-acid effect. Electromigration experiments¹¹⁸ show the Pa^V to be largely cationic below 3 M HCl and largely anionic above 6 M HCl. Anion-exchange sorption starts above about 6 M HCl, although extraction is efficient already in the range 3–5 M HCl. This is taken¹⁰¹ as evidence for the sorp-

tion of doubly-negatively charged species (*e.g.* PaCl_7^{2-}) on the anion exchangers, and the extraction of singly-charged species (*e.g.* PaCl_6^-). Other views on the species sorbed on anion exchangers have been advanced, in particular that a singly-charged anion¹⁰⁹ (*e.g.* $[\text{Pa}(\text{OH})_2\text{Cl}_4]^-$) is sorbed⁹⁸. Neutral species exist in the range 3–6 *M* HCl, as confirmed by electrical migration¹¹⁸. Anhydrous PaCl_5 is soluble in carbon tetrachloride, but this reagent cannot extract Pa^V from aqueous solutions, even at HCl concentrations where neutral species predominate. These may then be the hydrated pentachloride (*e.g.* $\text{Pa}(\text{H}_2\text{O})_2\text{Cl}_5$)¹⁰⁹ or hydrolyzed species (*e.g.* $\text{Pa}(\text{OH})\text{Cl}_4$)¹⁰¹. The dependence of *D* on amine-hydrochloride concentration was found¹⁰¹ to be 1.6 power at low amine concentrations, decreasing to zero and negative powers as the amine concentration increases. Little may be learned from these observations concerning the species extracted. Various oxygenated extractants show a 3.5-power dependence of *D* on *a*, and about 1.5-power dependence on hydrogen-ion concentration at constant chloride concentration. Other solvents give different slopes (ketones higher, TBP lower). The differences in slope at the same HCl concentrations are difficult to explain, and require the extraction of different species. Over the range $10^{-14} < c_{\text{Pa}} < 10^{-5}$ *M*, $(\partial \log D / \partial \log c_{\text{Pa}})_a = 0$, so that the species in both phases are most probably mononuclear¹²⁰ (except the non-extractable portion)¹⁰⁸. The species extracted into 2,6-dimethylheptanol-4 were found to be undissociated, and to contain two solvent molecules per Pa^V extracted, and may contain hydroxyl- or oxide anions (*e.g.* $\text{HPa}(\text{OH})_2\text{Cl}_4$)¹²⁰. The uncertainty of the species in the organic phase, however^{101,120}, precludes a definite statement concerning the species in the aqueous HCl phase. Two proposed schemes are shown in Table 4, showing disagreement in many respects.

TABLE 4

SPECIES OF Pa^V IN AQUEOUS HCl SOLUTIONS

HCl (<i>M</i>)	Predominant species		Minor species	
	Ref. 101	Ref. 120	Ref. 101	Ref. 120
<2		$[\text{Pa}(\text{OH})_3]^{2+}$		
3–4	$[\text{Pa}(\text{OH})\text{Cl}_3]^+$	$[\text{Pa}(\text{OH})_3]^{2+}$	$\text{Pa}(\text{OH})_2\text{Cl}_3$, $[\text{Pa}(\text{OH})_2\text{Cl}_4]^-$	$\text{Pa}(\text{OH})_3\text{Cl}_n^{2-n}$
5–6	$[\text{Pa}(\text{OH})_2\text{Cl}_4]^-$	$[\text{Pa}(\text{OH})_2\text{Cl}_5]^{2-}$	$[\text{Pa}(\text{OH})\text{Cl}_5]^-$, $[\text{PaCl}_6]^-$	$[\text{Pa}(\text{OH})\text{Cl}_6]^{2-}$, $[\text{Pa}(\text{OH})_2\text{Cl}_n]^{2-n}$
7–8	$[\text{PaCl}_6]^-$	$[\text{PaCl}_5]^-$		$[\text{PaCl}_7]^{2-}$
>9	$[\text{PaCl}_7]^{2-}$	$[\text{PaCl}_7]^{2-}$		
DIBC	$(\text{H}^+) [\text{Pa}(\text{OH})\text{Cl}_5]^-$	$\text{HPa}(\text{OH})_{2n}\text{Cl}_{6-2n}$	$(\text{H}^+) [\text{PaCl}_6]^-$	

(v) Group IIIa

As a trivalent ion, gallium(III) is sorbed strongly on a cation exchanger from dilute hydrochloric acid, and since it is not complexed appreciably by chloride ions up to a few molar chloride, *D* is indeed inversely proportional to the cube of

the hydrogen-ion concentration in $\text{HCl} < 3\text{ M}$. Gallium(III) however, is similar to iron(III) in the dramatic increase of D at chloride concentrations above 3–4 M , both in hydrochloric acid^{121–123} and in lithium-¹²² or sodium-chloride¹²¹ solutions. Although at these high concentrations gallium(III) is certainly in the form of GaCl_4^- , it shows $D = 10^5$ at 12 M LiCl on Dowex-50X12. No good explanation of this high sorbability of negatively-charged species on the cation exchanger has as yet been offered.

It is conceivable that as, *e.g.* hydrochloric acid invades the cation exchanger at high concentrations, GaCl_4^- ions can replace chloride ions in the inner solution of the resin-phase forming ion-pairs with the hydrogen ions. Such ion-pairs are the form in which gallium(III) is found in extracts with oxygenated organic solvents. Swift¹²⁴ found good extractability of gallium(III) from concentrated hydrochloric acid with diethyl ether, D increasing with increasing gallium(III) concentrations. He did not, however, investigate very low concentrations, the range 10^{-12} to 10^{-3} M gallium(III), in which Grahame and Seaborg¹²⁵ found D to remain independent of the gallium(III) concentration. The extraction into diisopropyl ether was studied by Nachtrieb and Fryxell¹²⁶, who confirmed the dependence of D on the gallium(III) concentration above 10^{-3} M . The organic phase had the composition $\text{H}_{1.0}\text{GaCl}_{4.0}$ after correction for the hydrochloric acid extracted by the ether in the absence of gallium, and provided that the hydrochloric acid concentration was below 6 M . Above that concentration the gallium carries along with it more hydrochloric acid than corresponds to the species HGaCl_4 , and eventually, above 8 M HCl , two organic phases of variable concentrations are formed. Two such phases are also formed when ammonium tetrachlorogallate(III) is dissolved in ether¹²⁷. The species extracted from concentrated hydrochloric acid into diethyl- and diisopropyl ethers (and also that in the aqueous phase) has been definitely shown, by Raman-spectroscopic studies, to be tetrahedral GaCl_4^- , ion-paired to solvated hydrogen ions^{128,129}. From lithium chloride solutions the distribution coefficients are lower, but the species of gallium(III) is the same¹²⁸. However, when an inextractable chloride is present (*e.g.* sodium chloride) or when the ratio of total chloride to gallium in the system is less than four (as for extraction from chloride-containing perchlorate solutions), the species $\text{GaCl}_3 \cdot \text{H}_2\text{O}$, which is also tetrahedral, becomes important. When gallium(III) chloride is dissolved in diisopropyl ether, $\text{GaCl}_3 \cdot (\text{i-C}_3\text{H}_7)_2\text{O}$ is the main species¹²⁸.

The dependence of D on c_{M} has been shown to be a function of the dielectric constant of the solvent¹³⁰. For solvents of low dielectric constant there is association of the H^+ (solvated) and GaCl_4^- as c_{M} decreases again causing D to increase^{130,131}. The dependence of D on the hydrochloric acid concentration¹³⁰ suggests that GaCl_2^+ and GaCl_3 have a very narrow existence range in the aqueous phase, since the curve rises very steeply. The fraction α_4 of GaCl_4^- has been calculated, and was found to reach essentially unity at 8 M HCl , the results from nitrobenzene- and bis(β -chloroethyl)-ether extraction agreeing well. A single

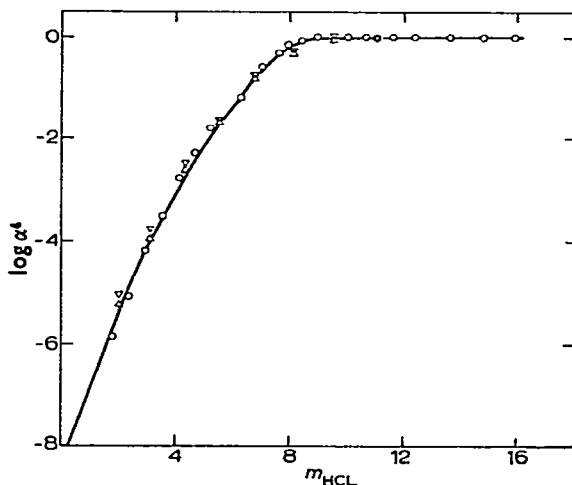


Fig. 1. Fraction of gallium(III) as GaCl_4^- in hydrochloric acid solutions. (O) anion exchange¹³²; (Δ) bis(β -chloroethyl) ether¹³⁰; (∇) nitrobenzene extraction¹³⁰; (—) calculated with $\log \beta_4^* = -6.50$.

parameter, $\log \beta_4^* = -6.50$ accounts for these extraction results, assuming that only Ga^{3+} and GaCl_4^- exist in the aqueous phase (Fig. 1).

The anion-exchange behavior of gallium(III) has been studied by Kraus and his coworkers^{12, 17, 132-134} and others¹²¹. For hydrochloric acid, D increases steeply from negligible values near 1 M to a maximum of $\log D = 5.3$ at 7 M HCl , then decreases somewhat to $\log D = 4.5$ at 12 M HCl ^{12, 134}. Considerable sorption of gallium(III) occurs from sodium chloride solutions¹²¹, and from conc. lithium chloride solutions, D is even higher¹⁷. The linear variation of $\log D$ with m_{HCl} above *ca.* 8 M HCl was ascribed to changes in the activity-coefficient quotient G , and it was assumed that this behavior can also be extrapolated to lower concentrations. Deviations from this extrapolated line were ascribed to incomplete formation in the aqueous phase of the species GaCl_4^- as the hydrochloric acid becomes diluted. Thus the fraction α_4 can be calculated from the anion-exchange data according to^{132, 133}

$$\begin{aligned} \log \alpha_4 &= \log D + \log (m_{\text{Cl}}/\bar{m}_{\text{Cl}}) - \log K/G \\ &= \log D + \log (m_{\text{Cl}}/\bar{m}_{\text{Cl}}) - (A + Bm_{\text{Cl}}) \end{aligned} \quad (8)$$

where $A = \log K/G$ at 8 M HCl and $B = 0.1$, as found empirically, and A is normalized so as to yield $\alpha_4 = 1$ at $m_{\text{HCl}} \geq 8 M$. The values of α_4 so obtained agree very well with the values obtained by similar considerations from the extraction data discussed above, and the single parameter, $\log \beta_4^* = -6.50$, together with the empirical relationship found for K/G , describe the anion-exchange distribution curve (Fig. 1). A large negative enthalpy was found for the ion-exchange equilibrium $\text{GaCl}_4^- + \text{Cl}^- \rightleftharpoons \bar{\text{GaCl}}_4^- + \text{Cl}^-$ from measurements at several tem-

peratures between 25° and 150°, suggesting a chemical reaction rather than simple exchange: this is in line with the very high distribution coefficients¹³³. The fraction α_4 increases rapidly with increasing temperature, but the single-step transition from Ga^{3+} to GaCl_4^- observed at 25° seems not to persist at higher temperatures, the more gradual increase of D with m_{HCl} pointing to a possible existence of the species GaCl^{2+} , GaCl_2^+ or GaCl_3 over a certain concentration range at the higher temperatures.

Long-chain ammonium chlorides are very effective for extraction of gallium(III), the distribution curves being similar to those obtained for anion-exchange resins. The secondary amine Amberlite LA-1, 10% in xylene, shows appreciable extraction above 2 M HCl ¹³⁵, while 5% TIOA in the same solvent¹⁰ extracts at even lower concentrations. At low hydrochloric acid concentrations D increases in the order primary < secondary < tertiary < quaternary-ammonium extractants¹³⁶, but at higher concentrations only the primary extractants show much lower D values than the others. The distribution coefficient decreases somewhat above 8 M HCl , but it does not show a decrease in lithium chloride solutions at high concentrations. In loading experiments with tri-*n*-octyl- and tri-*iso*-octyl-ammonium chlorides and with methyltricaprylammonium chloride, 0.1 M in toluene, the limiting ratio of one mole extractant per one mole gallium(III) was found. Thus the species in the organic phase is most likely¹³⁶ $(\text{R}_3\text{NH})^+\text{GaCl}_4^-$ or $\text{R}_4\text{N}^+\text{GaCl}_4^-$. However, the dependence of D on extractant concentration (R_4NCl , R = heptyl) shows non-integral slopes in the log-log plot (1.6 to 1.9 over two orders of magnitude)¹³⁷, which are incompatible with the conventional interpretation of these plots in terms of the composition of the extracted species. Extraction with trilaurylammonium chloride shows a slope of two at low, and of one at high amine concentrations. No conclusions can be drawn from this concentration dependence. The overall extraction reaction was found from measurements at 5–40° to have a large positive enthalpy. Since, however, the complex formation in the aqueous phase has an even larger enthalpy change, the exchange step $\text{GaCl}_4^- + \text{R}_3\text{NHCl} \rightleftharpoons \text{R}_3\text{NHGaCl}_4 + \text{Cl}^-$ has a negative enthalpy change.

Indium(III) forms relatively-stable chloride complexes even in dilute solutions. Thus, it is possible to study the formation of the species InCl^{2+} , InCl_2^+ and even InCl_3 at ionic strengths of one or less, using the cation-exchange method. Shufle and Eiland¹³⁸ applied this method in a 1 M sodium perchlorate ionic medium, with a sodium-form cation exchanger at pH 3.8. Although they realized that hydrolysis of the In^{3+} cation is an important complication, and that their constants should be modified by a certain factor to take this into account, they underestimated this factor considerably. Sundén¹³⁹ tried to correct this by working at a lower pH (~ 2.5), at the same ionic strength. He, however, encountered the complication that the distribution coefficients, instead of decreasing continuously as the ligand concentration increased, tended to level off. It was, therefore, possible to calculate only the first stability constant. Sundén ascribed the difficulty to the

presence of small amounts of strongly-coordinating groups in the resin. Sorption of InCl^{2+} on the resin can lead to the same result. The most definitive work in this area is that of Carleson and Irving¹⁴⁰, who used an ionic medium of 0.69 *M* HClO_4 , thus completely obviating the hydrolysis problem. They used Fronaeus' method, and with up to 0.43 *M* chloride, substituted for perchlorate, obtained the following values for the stability constants: $\log \beta_1 = 2.35$, $\log \beta_2 = 3.63$ and $\log \beta_3 = 3.9$. The values of the exchange constants of In^{3+} , InCl^{2+} and InCl_2^+ with sodium ions on the resin, recalculated from the data, are reasonable, there being a decrease by a factor of about ten per unity decrease in the charge of the species. The validity of the constants found by Carleson and Irving¹⁴⁰ may still suffer from the fact that the medium was permitted to vary considerably, more than 60% of the perchlorate ions being exchanged for chloride ions at the limit, so that activity coefficients would have changed considerably. This mainly affects β_3 , the value of which is therefore open to revision. Busev and Kanaev¹⁴¹ confirmed the constants found by Carleson and Irving, applying a modified calculation method to the data of these authors, and to their own data, obtained with a different resin.

Indium(III) shares with gallium(III) and a few other metal cations the property of showing a minimum in the distribution curve on cation exchangers, though to a much smaller extent. Although some workers did not find any increase in *D* at high hydrochloric-acid^{122, 123} or lithium-chloride^{122, 142} concentrations (whereas a pronounced effect was observed in bromide and iodide solutions¹⁴²), Tsintsevich and coworkers¹⁴³ found a minimum in *D* at 3 *M* HCl , with some increase at higher concentrations, using the Russian resin KU-2.

A liquid cation exchanger has been used by Sundén¹⁴⁴: α -oxynaphtoic acid, 0.2 *M* in diisopropyl ether, to extract indium from a 1 *M* sodium perchlorate ionic medium, with up to 0.12 *M* chloride substitution at pH 2.7–3.0. Assuming that only the species $\text{In}(\alpha\text{-oxynaphtoate})_3$ occurs in the organic solvent, he obtained $\log \beta_1 = 2.20$ and $\log \beta_2 = 3.56$, in good agreement with his resinous-cation-exchange results¹³⁹. With dinonylnaphthalenesulfonic acid, White, Kelly and Li¹⁴⁵ determined only the stability of the first complex finding a somewhat higher value than the other workers. No account was taken of the aggregated nature of the liquid cation exchanger by these workers.

The extraction of indium(III) with solvating solvents was studied more extensively. Although diethyl ether is a poor extractant^{146, 147}, other solvents permit appreciable extraction of indium. Irving and Rossotti^{146, 148} were the first authors to give a comprehensive treatment of the extraction of indium(III) from chloride solutions, and later Diamond^{151, 152} and others^{128, 131, 148, 153, 154} contributed to our knowledge on this system. Irving and Rossotti found by analysis that HInCl_4 is the predominant species extracted from hydrochloric acid into methyl isobutyl ketone¹⁴⁸. The tetrahedral grouping of InCl_4^- has been established in diethyl-ether extracts by Raman spectroscopy¹²⁹, although, of course, no information on

ion-pairing with solvated hydrogen ions or aggregation to larger, loosely-bound species, could be obtained. Irving and Rossotti¹⁴⁸ predicted a maximal initial slope of +5 for the $\log D$ vs. $\log c_{\text{HCl}}$ curve, provided that "ideal" behavior is exhibited *i.e.* that no miscibility changes occur as c_{HCl} increases, and that concentrations can replace activities in the mass-action law expression. In some cases where appreciable extraction occurs only from relatively concentrated ($>4 M$) hydrochloric acid, slopes $d \log D / d \log c_{\text{HCl}} > 5$ have been observed, showing that with these solvents (diethyl-, diisopropyl- and bis(β -chloroethyl) ethers, isopentanol and isopentyl acetate) "non-ideal" behavior occurs. With other solvents (*e.g.* furfuraldehyde and methyl propyl-, methyl isopropyl- and methyl isobutyl ketones), which extract from more dilute hydrochloric acid solutions, slopes in line with known degrees of formation \bar{n} of indium(III)-chloride complexes in the aqueous phase were obtained according to the equation

$$\log D = \text{const.} + (5 - \bar{n}) \log c_{\text{HCl}} \quad (9)$$

valid if associated HInCl_4 is the organic species. Diamond^{150,151} pointed out that this behavior is expected only with solvents of such a dielectric constant that neither aggregation to ion-multiplets, nor dissociation of the ion-pairs, occur. With the solvent bis(β -chloroethyl) ether, where miscibility is minimal even at high hydrochloric acid concentrations, and where the organic species is the dissociated ion pair H^+ and InCl_4^- (due to the high dielectric constant), the distribution data of Mendez¹⁵² and Dietz¹²⁸ yielded values of $\log K_3 = -0.4$ and $\log K_4 = -1.2$, for the formation of InCl_3 and InCl_4^- from their precursors.

In a study of the extraction of indium(III) tracer from solutions of hydrochloric acid with another mineral acid at constant acidity, Diamond¹⁵⁰ showed that $d \log D / d \log c_{\text{Cl}}$ is a complicated function, depending on: a) the increase of \bar{n} in the aqueous phase; b) the variation of \bar{c}_{H^+} in high-dielectric-constant solvents, due to varying dissociation of hydrochloric and the other mineral acid, causing a common-ion effect; c) on mixed aggregate formation (*e.g.* $\text{H}^+\text{ClO}_4^- \text{H}^+\text{InCl}_4^-$) in preference to species such as $\text{H}^+\text{Cl}^- \text{H}^+\text{InCl}_4^-$ in low-dielectric-constant solvents; and d) the different salting power of the various acids, *e.g.* through their effect on water activities in the aqueous phase. Thus the actual behavior found depends on the nature of the solvent and on the nature of the mineral acid added. If, on the other hand, the chloride ion concentration is kept constant, and the hydrochloric acid is mixed with an alkali-metal or tetraalkylammonium chloride. Diamond¹⁵¹ found other factors to affect the distribution curve. The slope $d \log D / d \log c_{\text{H}^+}$ now depends on: a) the much higher extractability of hydrochloric acid compared to the chloride salt, leading to a variation of the common-ion effect and to "consumption" of the solvent; b) the basicity and steric availability of the donor atom in the solvent; c) the increasing extractivity into high-dielectric-constant solvents of ion-pairs $\text{C}^+\text{InCl}_4^-$ with increasing size of the cation C^+ ; and d) the salting ability and ligand activity provided by salts, compared with the acid.

For both studies, slopes were found to be positive, negative or of changing sign, depending on which factor predominates.

The dependence of the distribution coefficient on total indium(III) concentration has been studied by Poskanzer, Mendez and others^{128,131,152}, and effects similar to those discussed in the case of gallium(III) extraction were observed. The extraction of macro quantities of indium has received only little attention. Extraction from 0.85–4 *M* InCl₃, containing hydrochloric acid at high concentration, into diethyl ether has been described by Woodward and Taylor¹²⁹, who did not give data on the concentrations obtained in the equilibrium organic phase. Knox and Spinks¹⁵⁵ reported the extraction from concentrated indium(III) chloride in 6 *M* HCl into a variety of organic solvents.

The anion-exchange behavior of indium(III) in chloride solutions has been reported first by Sundén¹³⁹, Kraus¹² and Jentzsch¹⁵⁷, who noted moderate absorbability only. Subsequently more data have been reported^{156,143}, which were summarized in a detailed study which also included the effects of varying crosslinking and secondary cations^{158–160}. It has been demonstrated that differences in crosslinking and secondary cation effects can be taken into account by the use of parameters and functions obtained independently of the indium(III) distribution measurements, and that all the anion-exchange data (including those of Chu¹⁵⁶, obtained with a similar resin) can be described by the expression

$$\log D = \log K_{x=8} + \Delta + p \log \bar{a} - \log \sum_{-3}^1 \beta_i'^* a^i \quad (10)$$

In this expression $\log K_{x=8} = 1.00$ is the constant for the 8% crosslinked resin, Δ is a normalizing factor for other crosslinkings, $p = 1$, for InCl₄[−] being the resin species, as found from loading experiments, and $\log \beta_{-2}'^* = -0.50$, $\log \beta_{-1}'^* = -0.45$ and $\log \beta_1'^* = -1.6$, being the values for the formation constants of InCl₂²⁺, InCl₂⁺ and InCl₄[−] from InCl₃, in sodium- or lithium-chloride solutions. The low value of K for indium(III), compared with trivalent gold, iron or gallium, is probably due to the tendency of indium to form octahedral, hydrated species, InCl₄(H₂O)₂[−], which interact strongly with water, and prefer the (aqueous) phase with the higher water activity.

The sorption of trace indium(III) on anion exchangers with different crosslinkings from 0.5 or 1.0 *M* lithium chloride in absolute methanol or ethanol was studied by Maydan¹⁶⁰. While in aqueous solutions D is somewhat dependent on crosslinking, it is hardly at all dependent in the organic solvents, and is about the same at the two salt concentrations. Compared with $D = 4$ to $D = 16$ in the aqueous solutions, $D = 600$ in methanol and $D = 2500$ in ethanol. The direction of variation of D with solvent and the decreasing sensitivity to crosslinking are in line with the changes in dielectric constant in both phases as the solvent is varied.

The extraction of indium(III) with long-chain amines has received a considerable amount of attention. Nakagawa¹³⁵ observed moderate extractability of

indium(III) from hydrochloric acid solutions with the secondary amine Amberlite LA-1, 10% in xylene. The distribution curve has a maximum at 6.7 *M* HCl. The extraction from dilute hydrochloric acid solutions has been studied by White, Kelly and Li¹⁴⁵. They found $\log D$ to depend linearly on $\log c_{\text{HCl}}$ (in the range 0.3–1.3 *M* HCl), with a slope of 1.35. They compared their data with values calculated on the premise that InCl_2^{2+} and InCl_2^+ are present in the solution (disregarding InCl_3 which should be predominant, considering the magnitude of the constants they use), and stated that they agree, although the latter values show a slope of 1.0. Thus the results do not substantiate the supposed presence of InCl_2^{2+} . At the same chloride concentrations D for HCl–NaCl mixtures was found to be lower than for pure HCl solutions. At a constant hydrochloric acid concentration of 1.3 *M*, $\log D$ was shown to depend linearly on $\log \bar{c}_{\text{R}_3\text{NHCl}}$ (*R* = *n*-octyl; diluent, benzene) in the range 0.06–0.11 *M* (with only four experimental points), with a slope of 1.87. The authors concluded from this that the species in the organic phase is $(\text{R}_3\text{NH})_2\text{InCl}_5$. Subsequent studies were not in complete agreement with this. The curve of $\log D$ vs. $\log \bar{c}_{\text{R}_3\text{NHCl}}$ was found to curve upwards at high amine hydrochloride concentrations for extraction from 0.1–4.0 *M* NaCl¹⁶⁰, 0.075–1.86 *M* HCl¹⁵⁹ and 3.66 *M* LiCl¹³⁷, being straight (with a slope near two) only at or above 3 *M* HCl¹⁵⁹. As the triisooctylammonium chloride concentration in xylene decreases and approaches 0.02 *M*, the slope tends to one, while as the concentration approached 0.3 *M* the slope tends to three¹⁵⁹, or at least to some value between 2.4 and 3.1. There are certainly systematic deviations at both ends when it is attempted to fit the data to a straight line of slope two. There is not, however, complete agreement on the slope (not to say on its interpretation), even for a given amine type and solvent. Thus Good and Holland¹³⁶ find a slope of 0.89 for 0.005–0.25 *M* tricaprylmonomethyl(quaternary)ammonium chloride, and 1.9 for the same range of tri-*n*-hexyl(tertiary)ammonium chloride, both in toluene, extracting indium(III) tracer from 1 *M* HCl with no indication of upward curvature. For nitrobenzene diluent, slopes of 0.79 are obtained¹⁶¹ for extraction with 10^{-5} –0.1 *M* tri-*n*-octyl(tertiary)ammonium chloride from 1 or 4 *M* HCl. The low value is explainable in terms of dissociation in the high-dielectric-constant solvent. A further complication is the disagreement of loading data, not only with the slopes, but also among the various authors. For 0.1 *M* solutions in toluene, extraction isotherms¹³⁶ show a loading of one indium(III) ion per one quaternary-ammonium ion, but per two tertiary-ammonium ions (for extraction from 6 *M* HCl or LiCl), while for 0.01 or 0.1 *M* solutions in nitrobenzene, isotherms¹⁶¹ show a loading of one indium(III) ion per three tertiary-ammonium ions (for extraction from 8 *M* HCl).

Infrared-absorption data¹⁶² indicate that whatever the limiting loading or the slope, the indium(III) species is tetrahedral InCl_4^- , ion-paired with a long-chain ammonium cation, and associated further with long-chain ammonium chloride ion-pairs in certain cases. These association reactions in the organic phase

$$(\overline{R_3 R' N})^+ \overline{InCl_4}^- + n (\overline{R_3 R' N})^+ Cl^- \rightleftharpoons (\overline{R_3 R' N})^+ \overline{InCl_4} \cdot n (\overline{R_3 R' N}) Cl \quad (11)$$
 with $R' = H$ or CH_3 and $n = 1$ or 2 have still to be correlated with the nature of the diluent, the group R' , and the concentration. The equilibrium constant for this reaction was found¹⁵⁹ to be 120 ± 20 for $n = 2$ in xylene diluent and triisooctylammonium chloride extractant. The failure of increasing c_{In} in loading experiments to shift the equilibrium to the left, as free $R_3NH^+ Cl^-$ is consumed, is attributed¹⁶⁰ to the generally-low tendency of indium(III) to form the tetrahedral species, as has already been pointed out earlier¹⁵⁹.

Focusing the attention back to the aqueous phase, it was found¹⁵⁹ that at a definite amine hydrochloride concentration (thus without regard to uncertainties as to the nature of the organic species) the extraction data agree very well with the anion-exchange data for sodium-chloride and hydrochloric-acid solutions, confirming the presence of $InCl_2^{2+}$, $InCl_2^+$, $InCl_3$ and $InCl_4^-$ (all probably hydrated to octahedral coordination) in the concentration range studied (0.1–5 *M*). The constants $\log K_3 = 0.45$ and $\log K_4 = -1.6$ are in fair agreement with those calculated from extraction data using oxygenated solvents.

The ion-exchange and solvent-extraction properties of thallium(I), as well as those of thallium(III), received relatively little attention. The former ion is known to be absorbed on cation exchangers with a relatively high affinity, but no information is available on the decrease in absorbability with chloride ion concentration, due to complex formation. Thallium(I) is also not known to be extractable by oxygenated solvents, coordinating either to the metal ion, or to hydrogen ions extracting anionic chlorothallium(I) species. That such species do form seems to be established by other kinds of evidence, such as solubility or potentiometric data. Anion-exchange experiments under controlled conditions, such as a nitrogen atmosphere or the presence of sulfur dioxide as a holding reductant, showed that tracer thallium(I) is not sorbed on anion exchangers¹⁶³. This confirms the observations of Nelson, Rush and Kraus¹³⁴, that thallium(I) at the millimolar concentration level is not sorbed on an anion exchanger from 0.1 to 12 *M* HCl. Air oxidation was found¹⁶³ to convert thallium(I) tracer to an absorbable species presumably of thallium(III), which is strongly sorbed on the exchanger. The presence of a reductant (sulfur dioxide in 1 *M* HCl, but apparently not iron(II) or titanium(III)) brings about easy elution¹⁶³. These findings contradict those of Horne¹⁶⁴, who found *D* values exceeding 1000, with a maximum near 2 *M* HCl in uncontrolled experiments. Horne himself, however, claimed his results to be upper limits for *D* only, and it is now apparent that oxidation has made his results for thallium(I) completely useless, and the constants calculated from them not valid.

In conclusion, there seems to be no reliable information obtained from ion-exchange and solvent-extraction data concerning chloride-complex formation of thallium(I).

Thallium(III) is sorbed on a cation exchanger (4% crosslinked) from 1 *M* HClO₄ with *D* = 10, while from 1 *M* HCl *D* is much lower (about 1.2)¹²³. From

very dilute hydrochloric acid appreciable sorption on a cation exchanger occurs, but it decreases as the hydrochloric acid concentration is raised above *ca.* 0.001 M^{164} . This reflects the strong complex formation, which leads to $TiCl_3$ and $TiCl_4^-$ even at very low chloride concentrations. Thallium(III) shows an increase in D at high chloride concentrations, similar to the behavior of iron(III), gallium(III) and gold(III), only to a much smaller extent. With a 12% crosslinked resin, $D = 3$ at 12 M HCl^{124} , whereas it is 10 at this concentration for a 4% crosslinked resin¹²³. For 8 M $LiCl$ $D = 42$, on a 12% crosslinked resin, following the trend of the other ions mentioned.

The extractability of thallium(III) from hydrochloric acid solutions by ether has been known for a long time, and has been made use of in separation schemes by Noyes, Bray and Spear¹⁶⁵. Irving¹⁴⁷ showed that 90–95% of the thallium(III) present at 6 M HCl is extracted by an equal volume of ether. Harbottle and Dodson¹⁶⁶ analyzed the yellow solution resulting when thallium(III) is extracted into ether from about 6 M HCl ($d = 1.12$), and found a composition $H_{1.0}TiCl_{4.0}$, with maximal deviations of the indices of ± 0.05 . A more detailed study has been published by Horrocks and Voigt¹⁶⁷, who studied the extraction of tracer thallium(III) into diisopropyl ether from $(H,Li)(Cl,ClO_4)$ solutions. They confirmed the species $HTiCl_4$ in the organic phase (within a wider margin of error), and noted the formation of a second organic phase above 5 M ionic strength though independently of the presence or absence of thallium(III), at the millimolar level. The thallium concentrates (90–96%) in the heavier of the two ether phases. The distribution results at ionic strengths of 2 and of 3 conform nicely to the expression

$$\log D = \log K_{Ti} + \log c_{H^+} + 4 \log c_{Cl^-} - \log \sum_{n=0}^5 \beta_n^{(*)} c_{Cl^-}^{-n} \quad (12)$$

provided the parameters K_{Ti} and $\beta_n^{(*)}$ are assumed to be constant, at the constant ionic strengths of 2 or 3 M . The parameter K_{Ti} includes the thermodynamic constant for the equilibrium $H^+ + TiCl_4^- \rightleftharpoons HTiCl_4$, the thermodynamic formation constant of $TiCl_4^-$, the inverse of the activity coefficient of $HTiCl_4$ in the organic phase, and the second power of the mean ionic-activity coefficient of hydrochloric acid (assumed constant at the constant ionic strength). The parameters $\beta_n^{(*)}$ include the thermodynamic overall formation constants of the species $TiCl_n^{(3-n)+}$, and the inverse of the activity coefficient of this species and the $(n-3)$ power of the activity coefficient of chloride ions (again assumed constant at the constant ionic strength). The terms with $n = 0$, $n = 1$ and $n = 2$ are negligible and can be ignored, the terms with $n = 3$ and $n = 4$ can use Benoit's constants¹⁶⁸, provided certain assumptions are made concerning the activity coefficients ($\log K_3 \simeq \log K_4 \simeq 2.2$), and with the same assumptions $\log K_5 = -0.53$ results. This constant pertains to the formation of $TiCl_5^{2-}$ in the aqueous phase and not to $HTiCl_4$, since the last term in eq. (12) is explicit in the chloride ion concentration, and not in that of hydrochloric acid.

There exists some controversy concerning the formation of species $\text{TiCl}_n^{(3-n)+}$ with $n > 4$ in aqueous chloride solutions. The consensus of recent opinion is that such species are not important below 0.1 *M* chloride¹⁶⁹. This does not exclude the possibility of their formation at higher concentrations, and the magnitude of the constant proposed by Horrocks and Voigt¹⁶⁷ has TiCl_5^{2-} exceeding 10% of the total thallium(III) only above 0.4 *M* chloride, which is not in contradiction with the known facts. Assuming that TiCl_3 is the species extracted into diisopropyl ether from (neutral) sodium chloride solutions, Nord and Ulstrup¹⁶⁹ obtain $\log K_3 = 3.02$ and $\log K_4 = 1.22$ for the thermodynamic constants in aqueous sodium chloride up to 0.1 *M*.

The extraction of thallium(III) with TBP has been studied briefly¹⁷⁰. The slope of the $\log D$ vs. $\log c_{\text{HCl}}$ curve has been found to be 2.7 in the range 2–5 *M* HCl for 5% TBP in benzene. This is rather surprising, since in this range it is expected that the extractable species $\text{H}^+\text{TiCl}_4^-$ is completely formed, and that extraction of hydrochloric acid, which binds part of the TBP to make it unavailable, should cause a decrease in *D* with increasing c_{HCl} . The data are rather few and incomplete and not too much weight should be put on this observation. The dependence of *D* on the TBP concentration in the range 2–20% for 1.6 and 6.3 *M* HCl is third power, a reasonable number if solvation of the hydrogen ion of the extracted ion-pair is assumed. With undiluted TBP a very shallow maximum in *D* is observed at 2–6 *M* HCl⁷, which is in contradiction with the data quoted above, which show a steep increase in *D* in this range.

The anion-exchange sorption behavior of thallium(III) has been reported by Kraus, Nelson and Smith¹², who found $\log D$ to decrease from 5.2 at 2 *M* HCl to 2.8 at 11.5 *M* HCl at loadings of less than 1% in the presence of chlorine to prevent reduction. Later work^{134, 163, 164} confirmed the results and shows that *D* decreases slightly as the hydrochloric acid concentration is decreased from 1.0 to 0.1 *M*. Perchloric acid exhibits its usual depressing action on *D*: in 1 *M* HCl, thallium(III) shows $\log D = 5.7$ ¹⁶⁴, addition of 0.001 *M* HClO_4 decreases *D* by a factor of 4, addition of 0.10 *M* HClO_4 by a factor of 80 and addition of 1.0 *M* HClO_4 by a factor of 500. Addition of 1.0 *M* HCl, on the other hand, decreases *D* only by a factor of 2.5. The dilute region has been explored by Horne¹⁶⁴, who has found a maximum in the distribution curve near 0.1 *M* HCl. The results conform to the expression

$$\log D = \log K_{\text{TIm}} + p \log \bar{a} - \log \sum_{i=1}^2 \beta'_i {}^* a^i \quad (13)$$

with $\log K_{\text{TIm}} = 6.80$, $p = 1$ for TiCl_4^- being the predominant resin species, and $\log \beta_{-1}' {}^* = -3.0$, $\log \beta_1' {}^* = 1.5$ and $\log \beta_2' {}^* = 1.2$ (equivalent to $\log K_3 {}^* = 3.0$, $\log K_4 {}^* = 1.5$ and $\log K_5 {}^* = -0.3$). These constants are in agreement with those obtained by Nord¹⁶⁹ and Horrocks¹⁶⁷ but not with those calculated by Horne¹⁶⁴ from the data by apparently similar methods. The term involving K_5 may be

interpreted either in terms of TlCl_5^{2-} or in terms of HTlCl_4 (undissociated in the aqueous phase). There is no evidence supporting a supposition that HTlCl_4 is a weak acid, not dissociated at 1 M H^+ , so that TlCl_5^{2-} is preferred, in agreement with Horrocks and Voigt. A supposition of TlCl_5^{2-} or TlCl_6^{3-} as the predominant species in the resin with $p = 2$ or 3 in eq. (13) is, however, not completely excluded, since this leads to the presence of $\text{TlCl}_3 \dots \text{TlCl}_6^{3-}$ or $\text{TlCl}_4^- \dots \text{HTlCl}_6^{2-}$ (or TlCl_7^{4-}) in the range 3×10^{-4} – 12 M HCl . The former of which is not completely excluded by the known stability constants. Thus without more definite information on the species sorbed on the anion exchanger there is some doubt concerning the interpretation of the data.

Little has been published concerning the extraction of thallium(III) with long-chain ammonium chloride solutions. The results obtained¹⁰ for 10% Amberlite LA-1 (a secondary amine) and 5% triisooctylammonium chlorides in xylene pertain to an indefinite oxidation state of thallium, hence are worthless. The data for extraction with $0.1\text{ M Hyamine 1622}$ (quaternary-ammonium chloride) in 1,2-dichloroethane from 0.1 – 10 M HCl show⁷² a maximum at 5.0 M HCl for thallium(III), which is unexpected, compared with the anion-exchange data, or as discussed above, for extraction with TBP. Extraction from 0.11 M HCl or 2.25 M HCl – 1.00 M NaClO_4 with 0.006 – 0.2% (?) trinonylammonium chloride in benzene shows¹⁷⁰ a first-power dependence of D on $\bar{c}_{\text{R}_3\text{NHCl}}$, as expected for the species $\text{R}_3\text{NH}^+\text{TlCl}_4^-$ predominating in the organic phase. Sodium perchlorate has been added in order to depress the extractability of the thallium, so as to bring it into convenient range for measurement. The effect of perchlorate here is similar to that observed with anion-exchange resins.

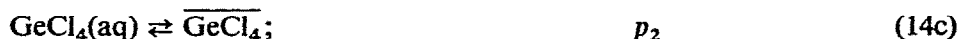
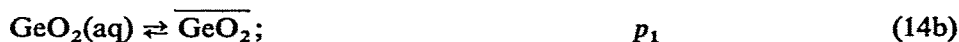
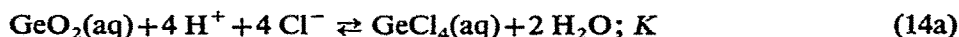
(vi) Group IVa

Germanium dioxide is soluble in hydrochloric acid, the solubility being most appreciable in the range 6 – 9 M . Germanium tetrachloride is strongly hydrolyzed below 6 M hydrochloric acid, and germanium dioxide slowly precipitates from the solutions. Germanium tetrachloride is volatile, on the other hand, and serious losses can occur from $>9\text{ M HCl}$. These facts must be taken into account in discussing the chemistry of Ge^{IV} in hydrochloric acid solutions.

The hydrolyzed species formed by germanium(IV) in dilute hydrochloric acid, e.g. $\text{GeCl}_i(\text{OH})_j(\text{H}_2\text{O})_{k-4-i-j}$, seem to be absorbable (reversibly?) on a cation exchanger to some extent¹⁷¹. The absorbability decreases rapidly as the hydrochloric acid concentration is increased¹⁷¹ probably because i increases faster than j decreases, so that the net positive charge decreases. In any case absorbability of germanium(IV) from 9 M HCl on 4% crosslinked Dowex-50 is negligible¹²³.

Germanium(IV) is one of the few elements which can be extracted from aqueous chloride solutions by the so called "inert" solvents. The extractability of germanium(IV) by carbon tetrachloride has been suggested by Sandell¹⁷² as an

isolation method, and Newcombe *et al.*¹⁷³ reported distribution data for the extraction of germanium(IV), which however, could not be confirmed later^{174, 175}, possibly because of the loss of volatile germanium tetrachloride in the earlier work. The most comprehensive study of the species formed in the aqueous phase (consisting of mixtures of $(\text{H}^+, \text{Li}^+)(\text{Cl}^-, \text{ClO}_4^-)$) using extraction into carbon tetrachloride is that of Benoit and Clerc¹⁷⁶, while comparisons of the extraction into several solvents were published by Brink *et al.*¹⁷⁴ and by Siekierski and Olszer¹⁷⁸. Most of the data^{171, 174-177} are in good mutual agreement, and for 5–12 *M* HCl, solutions may be interpreted in terms of the following reactions:



According to this scheme, hydrated GeO_2 (possibly $\text{Ge}(\text{OH})_4$) is the major species in hydrochloric acid below about 7 *M*, above which GeCl_4 becomes important. In the carbon-tetrachloride phase, GeO_2 is important only at very low hydrochloric acid solutions. From the solubilities of germanium dioxide in carbon tetrachloride ($3.3 \times 10^{-7} m$)¹⁷⁶ and in dilute hydrochloric acid ($2 \times 10^{-2} m$)¹⁷⁹, a value $\log p_1 = -4.8$ can be calculated. From the distribution data at high hydrochloric acid concentrations, a value $\log p_2 = 3.0$ is obtained. The distribution results, according to the reaction scheme (14a–c) should conform to the following expression

$$\log D = \log (p_1 + p_2 K a^8) - \log (1 + K a^8) \quad (15)$$

which they do, with $\log K = -16.4$, as seen in Fig. 2. The fourth-power dependence of the distribution coefficient on the hydrochloric acid activity (eight-power dependence on the mean ionic activity, *a*) has already been noted by Benoit and Clerc¹⁷⁶, who concluded that (14a) is the main reaction in hydrochloric acid solutions, although it probably does not occur in one step. A series of species $\text{GeCl}_i(\text{OH})_j(\text{H}_2\text{O})_k$ with *i* increasing from zero to four and *j* decreasing from four to zero is consistent with the data. From data in $\text{H}(\text{Cl}, \text{ClO}_4)$ and $(\text{H}, \text{Li})\text{Cl}$ solutions Benoit and Clerc¹⁷⁶ concluded that in 9 *M* HCl, *i* = 4.2 and *j* = 0.7, but admitted that non-constancy of activity coefficients could cause some differences. Some migration of germanium(IV) to the anode in concentrated hydrochloric acid solutions has been observed, so that $[\text{GeCl}_4(\text{OH})(\text{H}_2\text{O})]^-$ is a possible species. The scatter of the distribution data at high hydrochloric acid concentrations admits the possibility that this, rather than $\text{GeCl}_4(\text{aq})$ is the predominant species, but volatility and solubility data favor $\text{GeCl}_4(\text{aq})$.

Analysis of the carbon tetrachloride solutions has shown¹⁷⁶ the species in this phase to be GeCl_4 , and the ideal behavior of the solutions, and the independence of the distribution coefficient from variations in the germanium(IV) concentrations indicate the species to be monomeric and tetrahedral. Similar species seem

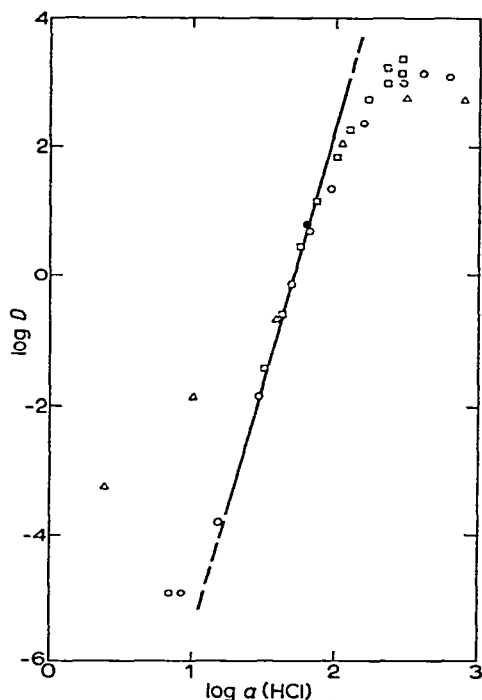
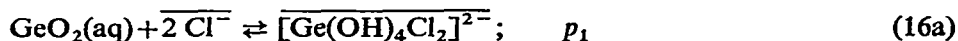


Fig. 2. Distribution data for germanium(IV). (O) from ref. 176, (□) from ref. 173, (Δ) from ref. 174, (●) ref. 178; (—) straight line with slope = 8.00.

to be extracted into the other "inert" solvents, since the distribution curves¹⁸⁰ are quite similar. With oxygenated solvents, however, such as β,β' -dichlorodiethyl ether or TBP, different curves are obtained, and this could be due to the extraction of other species, such as $[\text{H}(\text{solvated})^+]_2\text{GeCl}_6$. Distribution coefficients are somewhat higher with the oxygenated solvents (for 6 M HCl, $D = 0.6$ for β,β' -dichlorodiethyl ether, 1.0 for diethyl ether¹⁴⁷ and 17 for TBP, compared with 0.05 for carbon tetrachloride or benzene).

The sorption of germanium(IV) tracer on an anion exchanger from hydrochloric acid solutions has been studied by Nelson and Kraus^{180,181} and by Yoshino¹⁸². Germanium(IV) is absorbable not only from aqueous hydrochloric acid, but also from gas streams, into which GeCl_4 is swept from concentrated hydrochloric acid solutions¹⁸¹. For interpreting the anion-exchange data¹⁸⁰, it is again assumed that (14a) is the main reaction in the aqueous phase, while in the resin, $[\text{Ge}(\text{OH})_4\text{Cl}_2]^{2-}$ and GeCl_6^{2-} predominate at low (6–9 M HCl) and high (9–12 M HCl) hydrochloric acid concentrations, respectively, formed according to



The former species conforms to the findings of Everest and Harrison¹⁷⁹, with macro germanium(IV) concentrations, that the ratio Cl:Ge in the resin (equilibrated with 6–9 *M* HCl solutions) is 2, and that there are about 0.5 moles germanium per equivalent at maximal loading. The latter species is consistent with the precipitation of Cs₂GeCl₆ from concentrated hydrochloric acid^{177,179}. Accordingly, the anion-exchange distribution should follow the expression

$$\log D = \log (p_1 + p_2 K a^8) + 2 \log \bar{a} - \log (1 + K a^8) \quad (17)$$

The agreement of the curve, calculated with the same value of *K* as used above, and with $\log p_1 = -2.3$ and $\log p_2 = -2.7$, with the data is good as shown in Fig. 2.

Very little information is available concerning the extraction of germanium(IV) with long-chain ammonium chlorides. Nakagawa¹⁸² used Amberlite LA-1 and tribenzylamine in xylene solutions. His results are surprising since he found lower distribution coefficients for these extractant for 8–12 *M* HCl, than has been found for benzene alone¹⁷⁴. The general trend he observed is, however, reasonable; the distribution coefficients increasing from negligible values at hydrochloric acid concentrations below 6 *M* to a flat maximum near 10 *M* HCl.

Tin(II) has been accorded little attention from workers in the ion-exchange and solvent-extraction field. It is extractable from hydrochloric acid by diethyl ether (at 6 *M* HCl, $D \approx 0.3$)¹⁴⁷, where it probably exists as the ion-pair $[H(sol\text{-}vated)]^+ SnCl_3^-$, the pyramidal $SnCl_3^-$ ion having been identified by Raman spectroscopy¹⁸³. Diisoamyl phosphate, 20% in benzene, has also been used¹⁵³ to extract tin(II), the distribution coefficients falling from 10^4 to 10^{-2} , as the hydrochloric acid concentration is increased from zero to 10 *M*. It appears that the extractant acts as a liquid cation exchanger rather than as a neutral extractant, since the acid seems to compete with the tin(II) for the exchanger very successfully.

The anion-exchange behavior of tin(II) has been studied by Jentzsch and Pawlik²⁵⁷, and a few data have also been reported by Nelson, Rush and Kraus¹³⁴. The elution data obtained by the former authors are similar to those they obtained for zinc(II) but pertain to a resin, Wofatit L-150, for which no invasion data are available. Since they are very different from those of the other group ($D_{\max} = 18$ at 2–7 *M* HCl, against $D_{\max} = 1000$ near 1 *M* HCl), they cannot be analyzed even approximately in terms of the species formed. New and comprehensive data would be welcome particularly in view of the possibility that $SnCl_3^-$, rather than $SnCl_4^{2-}$ is the saturated complex.

Somewhat more extensive data are available for tin(IV). It has been described as absorbable on a cation exchanger from dilute hydrochloric acid¹⁷¹, probably as a hydrolysis product. From 9 *M* hydrochloric acid sorption is negligible¹²³. Diisoamyl phosphate shows¹⁵³ low extractive power for dilute hydrochloric acid solutions ($D = 0.1$ at 1.5 *M* HCl), but somewhat better extraction from more concentrated solutions, with a maximal distribution coefficient of about 3. In this

case, contrary to that of tin(II) discussed above, the ester seems to act as a neutral extractant. Diethyl ether is a rather poor extractant ($D = 0.2$ at $6 M$ HCl ¹⁴⁷, maximal D near $4 M$ HCl). The species extracted has been stated to be $SnCl_4$, at least up to $4 M$ HCl , not the corresponding acid $[H(solvated)^+]_2SnCl_6$, but no definite proof has been given¹⁸⁴.

The decrease in extractability at high hydrochloric acid concentration has been attributed by Smith to the formation of $SnCl_6^{2-}$, which is non-extractable. A more plausible explanation is the general phenomenon of decreasing extractability into diethyl ether, observed for all systems, due to the increasing mutual solubility of the two phases. Anhydrous tin tetrachloride reacts with ether to form a solvate insoluble in the ether¹⁸⁵. Addition of five moles of water per mole of tin(IV) causes complete dissolution. However, the Mössbauer effect (chemical shift) observed for $SnCl_4 \cdot 5 H_2O$ (crystals, at liquid nitrogen temperatures)¹⁸⁶ is different from that observed in ketone extracts of tin(IV) from $10 M$ HCl , which in turn is similar to that of tin(IV) in ammonium hexachlorostannate(IV) or in concentrated hydrochloric acid (frozen at liquid nitrogen temperatures). The data are interpreted as extraction of $[H(solvated)]_{i-4}^+ [SnCl_i (H_2O)_{6-i}]^{4-i}$ ion pairs, i , as well as D , increasing with increasing hydrochloric acid concentrations in the range $1-11 M$ HCl . 4-Methylpentanone-2 (hexone) proves to be a fairly good extractant showing $D = 10$ for $7 M$ $LiCl$, and $D = 13$ for $7 M$ HCl ¹⁸⁷. A continuous variation study shows $SnCl_4$ to be the organic-phase species (without presenting the data or naming the extractant). Extraction with TBP shows two moles of extractant to be associated with one mole of extracted tin(IV) species, from the slope of the extraction curve, $\log D$ vs. $\log \bar{c}_{TBP}$, the species postulated being $SnCl_4 \cdot 2 TBP$ ¹⁸⁷.

The anion-exchange behavior of tin(IV) has been studied by Jentzsch¹⁵¹, by Nelson and Kraus^{65,134} and by Everest¹⁸⁸ and their co-workers. Macro quantities of tin(IV) can be loaded on an anion exchanger to a ratio somewhat higher than one mole tin(IV) per two equivalents of exchanger¹⁸⁸. The not quite-definite stoichiometry found, and the equivalent-accounting method used, actually cannot differentiate between several possible species such as $SnCl_6^{2-}$, $SnCl_5^- + Cl^-$ or $SnCl_4 + 2 Cl^-$, and is not very helpful. The distribution coefficients obtained with the German resin Wofatit L-150¹⁵⁷ are much lower than those obtained with Dowex-1, and show a gradual increase over the whole concentration range $0.5-12 M$ HCl . The distribution curve for Dowex-1 shows a flat maximum at $4-9 M$ HCl , with a rapid decrease of D towards lower concentrations, and a more gradual one towards higher ones^{65,134}. At low hydrochloric acid concentrations, tin(IV) is extensively hydrolyzed, and a species $[SnCl_5(OH)]^-$ will show the same effect on $d \log D / d \log a$ (for hydrochloric acid) as a species $SnCl_4$. However, assuming $SnCl_6^{2-}$ to be the species sorbed on the resin, permits fitting of the data above $2 M$ HCl with the expression

$$\log D = \log K_{\text{SnIV}} + 2 \log \bar{a} - \log (1 + \beta_1'^* a + \beta_2'^* a^2) \quad (18)$$

with $\log K_{\text{SnIV}} = 2.43$, $\log \beta_1'^* = -0.4$ and $\log \beta_2'^* = -1.5$, indicating the presence of SnCl_5^- and SnCl_6^{2-} in concentrated hydrochloric acid solutions. This is by no means to be taken too seriously, because of the uncertainties connected with the species in the resin, and with hydrolysis effects. Still, the formation of SnCl_6^{2-} in both the resin and concentrated hydrochloric acid ($> 7 M$) is reasonable.

The extraction of tin(IV) by long-chain amines has been studied by Nakagawa¹⁸², who found a maximal $D = 30$ at 4.5–6 M HCl with 10% Amberlite LA-1 in xylene. The distribution coefficients decrease to about unity in both 1 M and 12 M HCl. No detailed study of the species formed in the organic phase, or in the aqueous phase, has been reported.

Surprisingly little has been published concerning the ion-exchange and solvent-extraction behavior of lead(II)-chloride complexes, although such complexes are well known from studies using other methods. The distribution coefficients of lead(II) from hydrochloric acid onto a cation exchanger decrease very rapidly with increasing ligand concentration, from $D \sim 500$ in the absence of ligand to $D = 4$ at 1 M HCl and values below unity at still higher concentrations¹²³. In a study not published in detail, Karlson¹⁸⁹ used a cation exchanger with a 1 M NaClO_4 ionic medium to find $\log \beta_1 = 0.81$, which is somewhat low, compared with other published values.

Lead(II) does not seem to be particularly well extractable from chloride media with polar solvents. Neither undiluted TBP⁷, nor 5% TOPO in toluene¹⁹⁰, give distribution coefficients exceeding unity over the whole hydrochloric acid concentration range.

The anion-exchange behavior of lead(II) has been studied by Jentzsch¹⁵⁷, Liska⁷¹ and Yoshimura¹³ and their coworkers, who gave very little information except reporting the possibility to sorb lead(II) at low hydrochloric acid concentrations (*e.g.* 2 M) and elute it at higher ones (*e.g.* 7 M). Lead is also sorbable from sodium- and calcium-chloride solutions⁶⁹. More detailed information has been given by Nelson and Kraus¹⁹¹, and by Barbieri, Guada and Rizzardi¹⁹². The former authors used a batch technique with Dowex-1X10 and hydrochloric acid, the latter used column elution with Amberlite IR-400 and chromatography with anion-exchange-resin-impregnated paper SB-2 and lithium chloride solutions. The results from all three methods with the different exchangers and bulk electrolytes agree very well, considering differences in invasion functions. Indeed all these results conform to the expression

$$\log D = \log K_{\text{Pb}} + p \log \bar{a} - \log (\beta_{-2}'^* a^{-2} + \beta_{-1}'^* a^{-1} + 1 + \beta_1'^* a + \beta_2'^* a^2) \quad (19)$$

where D stands for the weight: volume distribution coefficient in the batch method, for the volume-distribution coefficient D_v in the elution method, and for the parameter $R_M = (R_F^{-1} - 1)$ in the paper-chromatographic method, R_F having its

usual meaning. The value $p = 1$ has been selected as giving a reasonable limiting slope

$$\lim_{a \rightarrow \infty} d \log D / d \log a = \bar{i} = 2 - \bar{n} \simeq -2. \quad (19)$$

This means that PbCl_3^- is the predominating species in the resin, while PbCl_4^{2-} predominates in concentrated chloride solutions. The values of the constants are $\log \beta_{-2}'^* = -1.8$, $\log \beta_{-1}'^* = -0.40$, $\log \beta_1'^* = -0.12$ and $\log \beta_2'^* = -0.8$ in both hydrochloric-acid and lithium-chloride solutions. For Dowex-1 and hydrochloric acid, $\log K_{\text{pb}} = 1.30$ approximately. Nelson and Kraus¹⁹¹ have suggested PbCl_5^{3-} as the predominant species in the exchanger to explain the low value of K_{pb} , realizing that the penta-coordination is unusual. Since they based the suggestion on analogy with presumed IrCl_6^{3-} and InCl_6^{3-} ions, which are, however, not the species sorbed for these elements with low K_M , there is no reason for accepting PbCl_5^{3-} either.

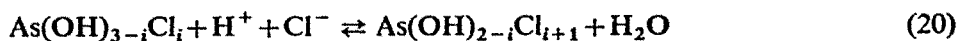
Again, rather scant information has been published concerning the extraction of lead(II) from chloride solutions with long-chain ammonium chlorides. Petrov¹⁹³ studied the extraction of lead(II) from dilute hydrochloric acid with a 30% solution of Aliquat 336 in benzene, while Nakagawa¹⁸² studied its extraction with Amberlite LA-1 and tribenzylammonium chlorides in benzene. The distribution curve is similar to that for anion-exchange resins, exhibiting a maximum around 1.5 M HCl. These measurements are not sufficiently detailed to permit an analysis in terms of the species formed.

Lead(IV) is not stable in hydrochloric acid in the absence of chlorine, and no studies on its behavior towards ion exchangers and solvents have been reported. On the other hand, alkylplumbate(IV) species are stable in aqueous chloride solutions, and form chloride complexes. Diethyllead and triethyllead have been found to sorb on an anion exchanger as the hexacoordinated anions, $[(\text{C}_2\text{H}_5)_2\text{PbCl}_4]^{2-}$ and $[(\text{C}_2\text{H}_5)_3\text{PbCl}_3]^-$ respectively¹⁹⁴, and cationic, neutral and anionic species are present in lithium chloride solutions, as found from an analysis of the distribution curve, corrected for invasion¹⁹⁵.

(vii) Group Va

There is no clear evidence for the presence of cations containing arsenic(III) in aqueous solutions, although basic dissociation of arsenious acid, H_3AsO_3 , to $\text{As}(\text{OH})_2^+$ has been assumed¹⁹⁷. Arsenic(III) is extracted into a variety of solvents from hydrochloric acid above *ca.* 4 M. Both "inert" solvents, such as benzene, 1,2-dichloroethane, chloroform and carbon tetrachloride^{174,198,199}, and polar, oxygenated solvents such as diethyl ether^{147,196}, isopropyl ether, β, β' -dichlorodiethyl ether^{174,197} and 4-methylpentanone-2¹⁸⁷ are capable of extracting arsenic(III). The arsenic(III) entity is extracted at least from the more concentrated

hydrochloric acid solutions, into both kinds of solvent as the species AsCl_3 , as found by direct analysis, correcting for the free hydrochloric acid co-extracted. At the lower hydrochloric acid concentrations the ratios $\text{Cl} : \text{As}$ are somewhat below three^{174,197}, and this is ascribed to coextraction of As(OH)Cl_2 . There is no evidence for the extraction of HAsCl_4 , in analogy with other trivalent metals. As to the aqueous phase, a gradual transition from $\text{H}_3\text{AsO}_3 (= \text{As(OH)}_3)$, through As(OH)_2^+ , $\text{As(OH)}_2\text{Cl}$, As(OH)Cl_2 to AsCl_3 is consistent with the extraction data¹⁹⁷. The general equilibrium may be written as



with $\log K_i = [\text{As(OH)}_{2-i}\text{Cl}_{i+1}] a_{\text{H}_2\text{O}} / [\text{As(OH)}_{3-i}\text{Cl}_i] a^2$ being -1.08 for $i = 0$, -3.47 for $i = 1$, and -4.20 for $i = 2$ ¹⁹⁷. The distribution coefficients do not vary with the arsenic(III) concentration over the wide range from carrier-free As^{74} to $0.1 M$ ^{174,197,199}, signifying the presence of monomeric species only. The extraction from lithium chloride solutions is much higher than from a hydrochloric acid solution of equal concentration (with 4-methylpentanone-2, $D = 7$, respectively 0.5 for $7 M$ solutions)¹⁸⁷. No detailed study has been made to explain this observation.

Arsenic(III) is sorbed on anion exchangers, D reaching a shallow maximum of 25 at $10 M \text{ HCl}$ ¹⁸⁰. This value is more than can reasonably be expected from a mechanism not involving sorption of an anionic species, and it seems reasonable to assume that the arsenic(III) is sorbed as AsCl_4^- . The data are compatible with the assumptions of the presence of As(OH)Cl_2 , AsCl_3 and AsCl_4^- in hydrochloric acid of increasing concentration, but not with the detailed stability constants given by Arcand¹⁹⁷. At $10 M \text{ HCl}$ AsCl_3 seems to predominate in any case, but the presence of AsCl_4^- at higher concentrations is by no means certain.

Whereas the distribution coefficient with the anion exchanger varied only from *ca.* 0.8 at $0.1 M \text{ HCl}$ to 25 at $10 M \text{ HCl}$, that with the long-chain ammonium chloride Amberlite LA-1, 5% in xylene varied much more, from *ca.* 0.01 at $0.1 M \text{ HCl}$ to 16 at $10 M$, and the maximum is more pronounced²⁰⁰. The data are not sufficiently detailed to merit analysis in terms of species.

Arsenic(V) is not appreciably extractable from hydrochloric acid solutions (to which chlorine is added to keep the arsenic oxidized) into inert solvents, such as benzene ($D \simeq 0.003$)¹⁷⁴ even in the presence of a long-chain ammonium chloride²⁰⁰. Its sorption on an anion exchanger is also slight, a maximal $D = 4$ being attained in concentrated hydrochloric acid solutions¹⁸⁰. The species sorbed seems to be the arsenic(V) acid, H_3AsO_4 .

Antimony(III) is extractable into various solvating solvents from aqueous hydrochloric acid. Diethyl ether shows appreciable extraction from 1 – $6 M \text{ HCl}$, with a maximal $D = 0.3$ at $3 M \text{ HCl}$ ¹⁹⁶. Diisopropyl ether shows much less extraction over the range 3 – $11 M \text{ HCl}$, maximal $D = 0.017$ being observed²⁰¹. This observation is surprising and might be explained by the hydrolysis of the

relatively-concentrated antimony(III) solutions (0.06–0.3 *M*) used. A higher ether, diisopentyl ether, has been found to be more effective in the extraction of antimony(III) from lithium–hydrogen chloride solutions, again hydrolysis decreasing the distribution coefficients drastically²⁰². Various other solvents such as alcohols, ketones¹⁸⁷, esters and TBP have also been studied^{203,204}. In every case maximal *D* has been found near 3–4 *M* HCl. This maximum is not the same as that observed *e.g.* at 7 *M* HCl for diethyl ether and many metals, which is due to the sharply-increasing mutual solubility of the two phases above that limit. In the present case the maximum is probably due to a chemical effect in the aqueous phase, the formation of a non-extractable complex. Iofa and Daker²⁰⁴ interpreted their distribution data in terms of the formation of $[(H, Li)(H_2O)_mS_n]^+SbCl_4^-$ in the organic phase. From the concentration dependence in benzene-diluted hexanol, it has been found that $n = 1.4$. Electrical measurements, however, show that there is no migration of antimony(III) in hexanol extracts. Fomin²⁰⁵ has criticized the conclusions of Iofa and Daker, as not being based on a valid interpretation of the data. Indeed, if the formation of a non-extractable species at high hydrochloric acid concentration, the non-migration of antimony(III) in the extract, and analogy with arsenic(III) which is extracted as solvated $AsCl_3$, are considered, it is reasonable to assume that the extracted species is $SbCl_3$, while in solution $SbCl_4^-$ is formed. There is, however, no proof for this hypothesis, and further investigation is clearly warranted.

Antimony(III) is sorbed strongly on anion exchangers^{134,206}. A maximum in the distribution curve is shown at 2 *M* HCl ($D = 2000$)¹³⁴. Too few data are given to permit a detailed analysis in terms of the species formed, particularly in view of the strong hydrolysis in dilute solutions. The data are generally compatible with the assumption of $SbCl_4^-$ being formed in the external solution at the higher concentrations but do not exclude other possibilities. The amine extraction behavior is similar to the anion-exchange behavior, however, the maximum is shifted to 4 *M* HCl²⁰⁰. Again, the data are insufficient for a detailed analysis.

Antimony(V) undergoes slow hydrolytic reactions in dilute and moderately concentrated hydrochloric acid so that its behavior at <6 *M* HCl tends to be erratic. A further complication is the possibility of reduction to antimony(III) which is usually less extractable by solvents, or sorbable on resins. An early estimate that antimony(V) shows $D = 10$ for 16 *M* HCl or 10 *M* LiCl on the cation exchanger Dowex-50X12¹²², has been subsequently corrected to give much higher distribution coefficients, $D = 2000$ for 9–12 *M* HCl on Dowex-50X4¹²³.

The extraction of antimony(V) by diethyl^{147,196} or diisopropyl²⁰¹ ethers, has been found to be very high. Again, the results seem to suffer from irreproducibility at HCl <6 *M* because of hydrolysis and reduction. A decrease in *D* at higher concentrations can be ascribed to increased miscibility of the two phases. In the absence of water, antimony pentachloride is solvated by diethyl ether, but the product is insoluble, unless 6 moles of water are added per mole of antimony¹⁸⁸.

Other solvents such as ethyl acetate²⁰⁷ or diisopentyl ether and isopentanol²⁰² are also effective extractants.

Anion exchangers sorb antimony(V) very strongly, a maximal $D = 2.5 \times 10^5$ is obtained with Dowex-1X10 around 10 *M* HCl. Sorption starts ($D = 1$) at 1 *M* HCl and increases rapidly at higher acidities^{134,206}. The nearly constant D values above 8 *M* HCl are compatible with the species SbCl_6^- occurring in both the resin and the external-solution phases. The published results have not been presented accurately enough to warrant a more detailed analysis. The amine extraction behavior is, again, similar to the anion-exchange behavior²⁰⁰. Nearly-constant distribution coefficients are obtained above 8 *M* HCl.

Bismuth(III) is known to form strong chloride complexes, and although hydrolyzed at low acidities, complex formation is reversible and rapid above *ca.* 0.1 *M* acid. Even from 0.1 *M* HCl bismuth(III) is much less absorbed on a cation exchanger ($D \sim 20$) than from a corresponding perchloric acid solution (extrapolated $D \sim 10^4$) and the distribution coefficient decreases to values below unity above 0.5 *M* HCl¹²³. Although the distribution coefficients increase to very high values in concentrated perchloric acid there is no increase in concentrated hydrochloric acid solutions^{122,123}.

Bismuth(III) seems to be only poorly extractable from chloride solutions into solvating solvents, such as diethyl ether¹⁴⁷, TBP⁷, 4-methylpentanone-2¹⁸⁷, etc. This may be connected with the pronounced tendency of bismuth(III) to form anionic complexes with a charge more negative than -1 (such as BiCl_5^{2-} , or $[\text{Bi}(\text{H}_2\text{O})\text{Cl}_5]^{2-}$, and BiCl_6^{3-}), which have such a high affinity towards water that they cannot be efficiently extracted.

Anion exchangers, on the other hand, sorb bismuth(III) very efficiently, from both concentrated and dilute chloride solutions, so that it is difficult to elute^{13,191,208} and non-chloride solutions such as sulfuric or nitric acid must be used¹⁹¹. The distribution coefficients with Dowex-1X10 decrease from 2×10^5 at 0.25 *M* HCl to 57 at 12 *M* HCl. An analysis of the distribution curve shows that the data¹⁹¹ conform nicely to the expression

$$\log D = \log K_{\text{Bi}} + 2 \log \bar{a} + \log (1 + 10^{-1.7} \bar{a}) - 2 \log a - \log (1 + 10^{-0.1} a) \quad (21)$$

with $\log K_{\text{Bi}} = 3.45$. This behavior indicates the formation of BiCl_5^{2-} at low, and of BiCl_6^{3-} at high hydrochloric acid concentrations, both in the resin phase and in solution. The magnitude of the constants is so that BiCl_6^{3-} is formed in the solution at lower hydrochloric acid concentrations than required for its formation in the resin, where, as observed for other systems, species of lower charges are favored. The species indicated for the aqueous phase agree with results from other methods, and also the constant, $\log \beta_6^*/\beta_5^* = -0.10$, is reasonable. More information, as possibly obtainable from resin loading, crosslinking variation and secondary cation variation, as well as spectral studies, would be helpful in estab-

lishing the validity of the above interpretation, or in providing an alternative one.

The extraction of bismuth(III) with long-chain ammonium chlorides has received little attention, in spite of the expected good extractability. Nakagawa used the secondary amine, Amberlite LA-1 in xylene²⁰⁰, and found a curve generally resembling that for the resin anion exchanger. Sheppard and Warnock²⁰⁹, in a more detailed study, found a second-power dependence of D on \bar{c}_{R_3NHCl} , using 0.002–0.3 M trilaurylammonium chloride in xylene. At the lowest amine concentration it seems to be monomeric, while it may aggregate at higher concentrations. It is, therefore, surprising in this case, as it is also for many other cases, that the slope of the curve remains 2.0 ± 0.1 , while changing \bar{c}_{R_3NHCl} over more than two orders of magnitude. This same slope has been obtained for several hydrochloric acid concentrations, in the range 0.1–8.0 M HCl. The absorption spectrum of the organic phase shows a peak centered at 332 nm, compared with a peak at 327 nm attributed to $BiCl_5^{2-}$. This evidence taken together indicates the formation of $(R_3NH)_2BiCl_5$ in the organic phase. However, the decrease of the distribution coefficient with increasing hydrochloric acid concentrations (from a maximum of about $D = 90$ at 0.6 M HCl to $D = 0.11$ at 8 M HCl, with 0.038 M trilaurylammonium chloride in xylene) is too small compared with an inverse second-power turning into an inverse third-power dependence on a , expected from the reaction



More information such as the behavior with lithium chloride solutions, is desirable in order to permit a decision between alternative interpretations of the data.

(viii) Group VIa

Selenium is classified as a non-metal, still some of its ions in solution are capable of serving as central ions, coordinating chloride ions around them. Thus selenium(IV) in hydrochloric acid seems to form chloride complexes, which can be extracted with TBP²¹⁰ or TOPO¹⁹⁰ with distribution coefficients exceeding 100 at 12 M HCl. Selenium(IV) is also sorbed on an anion exchanger from hydrochloric acid solutions^{3, 211}, D increasing rapidly above 6 M HCl. The species involved in this sorption have not been elucidated; however it has been suggested³ that some of them (*e.g.* $SeCl_4$ or $SeOCl_2$) are not in rapid equilibrium with each other, a fact which causes difficulties in the elution. The extraction of selenium(IV) in Amberlite LA-1 and tribenzylamine from hydrochloric acid has also been studied²¹², the distribution curve resembling that for anion-exchange resins.

This seems to be all the published information concerning ion exchange and solvent extraction of selenium(IV), or selenium altogether. More detailed work capable of identifying the species formed is clearly desirable.

The information available concerning chloride complexes of tellurium ions

is more extensive. Tellurium(IV) is extracted from hydrochloric acid solutions by a variety of solvents. Thus from 6 *M* HCl, diethyl ether shows $D = 0.5^{147}$, TBP shows $D = 200^7$, and good extraction is also observed with diisopropyl ether and bis(β -chloroethyl) ether²¹³. The distribution coefficients show a maximum at 8.5 *M* HCl with the ethers. Analysis of the organic phase has shown it to contain TeCl_4 , when extraction occurs from dilute hydrochloric acid solutions, and H_2TeCl_6 , when extraction is performed from concentrated solutions. For the reaction $\text{TeCl}_4 + 2 \text{HCl} \rightleftharpoons \text{H}_2\text{TeCl}_6$ in bis(β -chloroethyl) ether, it was found that $\log K = 4.0$. No information has been given concerning the species in the aqueous phase. The data indicate that H_2TeCl_6 is extensively dissociated in the ether to give hydrogen ions and hexachlorotellurate(IV) anions, the acid being much stronger than hydrochloric acid²¹³.

Anion-exchange data for tellurium(IV) in chloride solutions have been given by Schindewolf²¹⁴, Sasaki^{211, 215}, Kleemann²¹⁶, Mizumachi²¹⁷ and Gaibakyan²¹⁸. It has been suggested that anionic chloride complexes of tellurium(IV) are formed above 3 *M* HCl²¹⁴; in any case, appreciable sorption starts above 1 *M* HCl, and D reaches high values, and a shallow maximum, at 7–8 *M* HCl ($D \sim 10^4$)^{214, 216, 218}. It is reasonable to assume that tellurium(IV) is sorbed from very dilute hydrochloric acid as TeO_3^{2-} , and as the hydrochloric acid concentration increases, a species such as TeO^{2+} is formed, causing the low distribution coefficients observed at 0.5–1 *M* HCl²¹⁸. At still higher concentrations species such as TeOCl_4^{2-} or TeCl_{4+n}^{n-} are formed, with a high affinity towards the exchanger^{217, 218}. It has been observed that in mixtures of hydrochloric acid and lithium chloride, at constant chloride concentration, D increases as the acid concentration increases^{214, 217}. Indeed, D is very low for pure lithium chloride solutions, except when very concentrated (> 10 *M* LiCl)²¹⁴. This behavior is contrary to the usually depressant effect of acid, and must be attributed to the transition from species such as $\text{Te}(\text{OH})_m^{4-m}$ (e.g. TeO^{2+}) to more highly-sorbed species such as TeCl_{4+n}^{n-} , as the hydrochloric acid component in the mixture increases. As with selenium(IV), slow equilibria cause difficulties in the elution of tellurium(IV)²¹⁷, but when sorbed from concentrated hydrochloric acid, tellurium(IV) is easily eluted with 1 *M* HCl²¹⁶.

The amine extraction behavior of tellurium(IV) is again similar to that with anion-exchange resins. Above 6 *M* HCl, there is good extraction ($D > 100$) with Amberlite LA-1 and with tribenzylammonium chlorides^{212, 219}.

Tellurium(VI) is sorbed on anion exchangers, is extracted into amine hydrochloride solutions only at high hydrochloric acid concentrations, and shows generally much lower distribution coefficients than tellurium(IV).

Polonium, although posing difficulties because of strong radiolysis and also hydrolysis in solution, has received a considerable amount of attention, in particular in the form of the most-stable valency state, polonium(IV). Polonium(IV) can be sorbed on a cation-exchange resin, such as Dowex-50, from dilute hydrochloric

acid ($<0.1 M$) and eluted with more concentrated hydrochloric acid ($>2 M$)^{220, 221}. Although hydrolysis is extensive below $1 M$ HCl, equilibration is complete within a few hours, and apparently reversible²²¹. The presence of polonium as a cationic hydrolyzed species (such as PoO^{2+} , $[Po(OH)_mCl_n]^{4-m-n}$ with $m+n < 4$, etc.) has been suggested, but polymeric species cannot be excluded.

Polonium(IV) can be extracted from hydrochloric acid solutions by a variety of solvents. Diethyl ether is a poor extractant for polonium(IV), at $6 M$ HCl, D is only 0.03 ^{221, 223}, but mesityl oxide²²² and various ketones (diisopropyl ketone, acetylacetone²²² and 4-methylpentanone-2²²⁴) or carbinols²²⁵ are practical extractants. The history of the polonium sample before the extraction has been found to be of importance, and near $2 M$ HCl a minimum in the extraction curve with 4-methylpentanone-2 is observed²²⁴. The results indicate the occurrence of a slow equilibrium between two extractable species: $[Po(OH)_2Cl_4]^{2-}$ and $PoCl_6^{2-}$, predominating at low and high hydrochloric acid concentrations, respectively²²⁴. The former species is not compatible with the sorbability on cation exchangers, observed in this range of acidity.

TBP is a useful solvent for extracting polonium(IV) from hydrochloric acid solutions, as first suggested by Karracker and Templeton, who used a solution of this extractant in dibutyl ether diluent²²⁶. Subsequent studies by Bagnal^{222, 227}, showed that at high loadings, *i.e.* saturated solutions of polonium(IV) in TBP diluted with decalin, the species $PoCl_4 \cdot 2 TBP$ is formed, with the constant for the reaction $PoCl_4 + 2 TBP \rightleftharpoons PoCl_4 \cdot 2 TBP$ being $\log K = -1.4$ at 22° . This result does not exclude the formation of species richer in TBP at lower polonium concentrations, and a slope of 3 has been found in the logarithmic plot of D against \bar{c}_{TBP} . The distribution curve shows a minimum near $2 M$ HCl and a maximum near $7 M$ HCl. It is difficult to explain the minimum but the maximum is probably due to binding of TBP by the hydrochloric acid extracted at high concentrations²²⁷.

The anion-exchange behavior of polonium(IV) has been studied by Sasaki²¹¹ and by Danon and Zamith²²¹. The latter authors have found very high distribution coefficients ($D = 2 \times 10^5$ at $0.5 M$ HCl and $D = 3 \times 10^4$ at $12 M$ HCl), and although equilibrium is attained rather slowly, the sorption is completely reversible²²¹. The distribution curve follows the expression:

$$\log D = \log K_{Po} + 2 \log \bar{a} - \log (1 + 10^{0.1} a^2) \quad (23)$$

with $\log K_{Po} = 4.77$. The data thus indicate that $PoCl_6^{2-}$ is the species sorbed on the resin, and $PoCl_4$ (or $[Po(OH)Cl_5]^{2-}$) and $PoCl_6^{2-}$ being the species predominating in the solution, the latter taking over above ca. $1 M$ HCl.

The extraction of polonium(IV) with long-chain amines is also very easy. Thus methyldi-*n*-octylammonium²²⁸ or trilaurylammonium²⁰⁹ chlorides give very high distribution coefficients, varying with the second power of the amine concentration. At high hydrochloric acid concentrations, the distribution curve con-

forms to the extraction of $(R_3NH)_2PoCl_6$ from a solution in which $PoCl_6^{2-}$ predominates, but at concentrations below ca. 6 M HCl, D does not increase as expected, when the acid is diluted, and an irregularity in the curve occurs near 1 M HCl. It is thus possible that another species besides $PoCl_6^{2-}$ is extracted into the organic phase, possibly $[Po(OH)Cl_5]^{2-}$. Such a suggestion²⁰⁹ may explain the apparent discrepancy between the anion-exchange and the amine-extraction results.

SYMBOLS

The following symbols are used throughout this review; some other symbols, used only once for a specific purpose, are defined where they are used.

a	effective ligand activity ($a = m\gamma_{\pm}$ or $a = c\gamma_{\pm}$ for 1:1 electrolytes)		for reaction specified by X
c_X	molar concentration of X	m_X	molal concentration of X
D	distribution coefficient, the ratio of the concentration of the distribuent in the organic phase (M) or resin phase (moles/kg air-dried resin) to its concentration in the aqueous phase (M)	n	average ligand number
D_v	volume-distribution coefficient, obtained from resin-column elution, moles distribuent per liter of resin bed to moles per liter aqueous solution	γ	molar activity coefficient
E	elution constant ($E = 1/(D)_v +$ interstitial volume fraction)	α_n	fraction of metal in form of species MCl_n^{m-n}
k_n	stepwise complex-formation constant for species MCl_n^{m-n}	β_n	overall complex-formation constant for species MCl_n^{m-n}
K_X	general symbol for equilibrium constant,	γ	molal activity coefficient
		ϵ	dielectric constant
		(X)	concentration of species X
		\bar{X}	species or symbol (such as concentration, etc.) pertaining to the resin or the organic solvent phase
		X^*	effective complex-formation constant, used in mass-action law expressions involving the effective ligand activity, a ($X = \beta$ or K)

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* The part below 70% alcohol in Fig. 4 is obviously wrong, cf. ref. 80, Fig. 1b.

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